

Use of metal complex compounds as oxidation catalysts

The present invention relates to the use, as oxidation catalysts, of metal complex compounds having pyrimidine or triazinebispyrimidine ligands or mixtures of such ligands. The present invention relates also to formulations comprising such metal complex compounds, to novel metal complex compounds and to novel ligands.

The metal complex compounds are used especially for enhancing the action of peroxides, for example in the treatment of textile material, without at the same time causing any appreciable damage to fibres and dyeings.

The metal complex compounds may also be used as catalysts for oxidation using molecular oxygen and/or air, that is, without peroxide compounds and/or peroxide-forming substances.

Peroxide-containing bleaching agents have long been used in washing and cleaning processes. They have an excellent action at a liquor temperature of 90°C and above, but their performance noticeably decreases with lower temperatures. Various transition metal ions added in the form of suitable salts, and coordination compounds containing such cations are known to activate H_2O_2 . In that manner it is possible for the bleaching effect, which is unsatisfactory at lower temperatures, of H_2O_2 or precursors that release H_2O_2 and of other peroxo compounds, to be increased. There are important for practical purposes, in that respect, especially combinations of transition metal ions and ligands of which the peroxide activation is manifested in an increased tendency towards oxidation in relation to substrates and not only in a catalase-like disproportionation. The latter activation, which in the present case tends rather to be undesirable, could even impair the bleaching effects, which are inadequate at low temperatures, of H_2O_2 and its derivatives

In terms of H_2O_2 activation having effective bleaching action, mononuclear and polynuclear variants of manganese complexes having various ligands, especially 1,4,7-trimethyl-1,4,7-triazacyclononane and optionally oxygen-containing bridging ligands, are currently regarded as being especially effective. Such catalysts are adequately stable under practical conditions and, with Mn^{n+} , contain an ecologically acceptable metal cation, but their use is unfortunately associated with considerable damage to dyes and fibres.

The aim of the present invention was accordingly to provide improved metal complex catalysts for oxidation processes that meet the above requirements and, especially, enhance the action of peroxide compounds in the most varied fields of application without causing any appreciable damage.

The invention accordingly relates to the use, as a catalyst for oxidation reactions, of at least one metal complex of formula (1)



wherein Me is manganese, titanium, iron, cobalt, nickel or copper,

X is a coordinating or bridging radical,

n and m are each independently of the other an integer having a value of from 1 to 8,

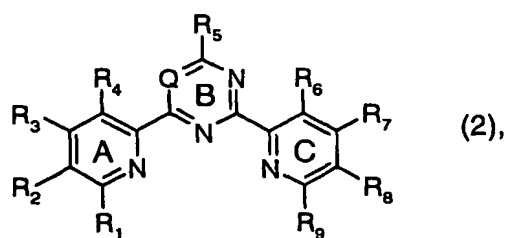
p is an integer having a value of from 0 to 32,

z is the charge of the metal complex,

Y is a counter-ion,

$q = z/(\text{charge of } Y)$, and

L is a ligand of formula (2)



wherein

Q is N or CR₁₀,

R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉ and R₁₀ are each independently of the others hydrogen; unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; cyano; halogen; nitro; -COOR₁₁ or -SO₃R₁₁ wherein

R₁₁ is in each case hydrogen, a cation or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; -SR₁₂, -SO₂R₁₂ or -OR₁₂ wherein

R₁₂ is in each case hydrogen or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; -NR₁₃R₁₄; -(C₁-C₆alkylene)-NR₁₃R₁₄;

$-N^{\oplus}R_{13}R_{14}R_{15}$; $-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$;
 $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; $-N(R_{12})-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$;
 $-N[(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}]_2$; $-N(R_{12})-N-R_{13}R_{14}$ or $-N(R_{12})-N^{\oplus}R_{13}R_{14}R_{15}$, wherein
 R_{12} is as defined above and
 R_{13} , R_{14} and R_{15} are each independently of the other(s) hydrogen or unsubstituted or
substituted C_1-C_{18} alkyl or unsubstituted or substituted aryl, or
 R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or
substituted 5-, 6- or 7-membered ring which may contain further hetero atoms.

A specific use as a catalyst is in relation to oxidation using molecular oxygen and/or air.

Suitable substituents for the alkyl groups, aryl groups, alkylene groups or 5-, 6- or 7-
membered rings are especially C_1-C_4 alkyl; C_1-C_4 alkoxy; hydroxy; sulfo; sulfato; halogen;
cyano; nitro; carboxy; amino; N-mono- or N,N-di- C_1-C_4 alkylamino unsubstituted or
substituted by hydroxy in the alkyl moiety; N-phenylamino; N-naphthylamino; phenyl;
phenoxy or naphthyloxy.

The C_1-C_{18} alkyl radicals mentioned for the compounds of formula (2) are, for example,
straight-chain or branched alkyl radicals, such as methyl, ethyl, n-propyl, isopropyl, n-butyl,
sec-butyl, isobutyl, tert-butyl or straight-chain or branched pentyl, hexyl, heptyl or octyl.
Preference is given to C_1-C_{12} alkyl radicals, especially C_1-C_8 alkyl radicals and preferably
 C_1-C_4 alkyl radicals. The mentioned alkyl radicals may be unsubstituted or substituted e.g. by
hydroxy, C_1-C_4 alkoxy, sulfo or by sulfato, especially by hydroxy. The corresponding
unsubstituted alkyl radicals are preferred. Very special preference is given to methyl and
ethyl, especially methyl.

Examples of aryl radicals that come into consideration for the compounds of formula (2) are
phenyl or naphthyl each unsubstituted or substituted by C_1-C_4 alkyl, C_1-C_4 alkoxy, halogen,
cyano, nitro, carboxy, sulfo, hydroxy, amino, N-mono- or N,N-di- C_1-C_4 alkylamino
unsubstituted or substituted by hydroxy in the alkyl moiety, N-phenylamino, N-
naphthylamino, wherein the amino groups may be quaternised, phenyl, phenoxy or by
naphthyloxy. Preferred substituents are C_1-C_4 alkyl, C_1-C_4 alkoxy, phenyl and hydroxy.
Special preference is given to the corresponding phenyl radicals.

The C₁-C₆alkylene groups mentioned for the compounds of formula (2) are, for example, straight-chain or branched alkylene radicals, such as methylene, ethylene, n-propylene or n-butylene. C₁-C₄Alkylene groups are preferred. The alkylene radicals mentioned may be unsubstituted or substituted, for example by hydroxy or C₁-C₄alkoxy.

In the compounds of formulae (1) and (2), halogen is preferably chlorine, bromine or fluorine, with special preference being given to chlorine.

Examples of cations that come into consideration for compounds of formulae (1) and (2) include alkali metal cations, such as lithium, potassium and especially sodium, alkaline earth metal cations, such as magnesium and calcium, and ammonium cations. The alkali metal cations, especially sodium, are preferred.

Suitable metal ions for Me for the compounds of formula (1) are, for example, manganese in oxidation states II-V, titanium in oxidation states III and IV, iron in oxidation states I to IV, cobalt in oxidation states I to III, nickel in oxidation states I to III and copper in oxidation states I to III, with special preference being given to manganese, especially manganese in oxidation states II to IV, preferably in oxidation state II. Also of interest are titanium IV, iron II-IV, cobalt II-III, nickel II-III and copper II-III, especially iron II-IV.

For the radical X for the compounds of formula (1) there come into consideration, for example, CH₃CN; H₂O; F⁻; Cl⁻; Br⁻; HOO⁻; O₂²⁻; O²⁻; R₁₆COO⁻; R₁₆O⁻; LMeO⁻ and LMeOO⁻, wherein R₁₆ is hydrogen, -SO₃C₁-C₄alkyl or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl, and C₁-C₁₈alkyl, aryl, L and Me have the definitions and preferred meanings given hereinabove and hereinbelow. Especially preferably, R₁₆ is hydrogen; C₁-C₄alkyl; sulfophenyl or phenyl, especially hydrogen.

As counter-ion Y for the compounds of formula (1) there come into consideration, for example, R₁₇COO⁻; ClO₄⁻; BF₄⁻; PF₆⁻; R₁₇SO₃⁻; R₁₇SO₄⁻; SO₄²⁻; NO₃⁻; F⁻; Cl⁻; Br⁻ and I⁻, wherein R₁₇ is hydrogen or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl. R₁₇ as C₁-C₁₈alkyl or aryl has the definitions and preferred meanings given hereinabove and hereinbelow. Especially preferably, R₁₇ is hydrogen; C₁-C₄alkyl; phenyl or sulfophenyl, especially hydrogen or 4-sulfophenyl. The charge of the counter-ion Y is accordingly preferably 1- or 2-, especially 1-.

Y can also be a customary organic counter-ion, for example citrate, oxalate or tartrate.

For the compounds of formula (1), n is preferably an integer having a value of from 1 to 4, preferably 1 or 2 and especially 1.

For the compounds of formula (1), m is preferably an integer having a value of 1 or 2, especially 1.

For the compounds of formula (1), p is preferably an integer having a value of from 0 to 4, especially 2.

For the compounds of formula (1), z is preferably an integer having a value of from 8- to 8+, especially from 4- to 4+ and especially preferably from 0 to 4+. z is more especially the number 0.

For the compounds of formula (1), q is preferably an integer from 0 to 8, especially from 0 to 4, and is especially preferably the number 0.

R_{11} in compounds of formula (2) is preferably hydrogen, a cation, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably, R_{11} is hydrogen, an alkali metal cation, alkaline earth metal cation or ammonium cation, C_1 - C_4 alkyl or phenyl, especially hydrogen or an alkali metal cation, alkaline earth metal cation or ammonium cation.

R_{12} in compounds of formula (2) is preferably hydrogen, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably, R_{12} is hydrogen, C_1 - C_4 alkyl or phenyl, more especially hydrogen or C_1 - C_4 alkyl, preferably hydrogen. Examples of the radical of formula $-OR_{12}$ that may be mentioned are hydroxy and C_1 - C_4 alkoxy, such as methoxy and especially ethoxy.

When R_{13} and R_{14} in compounds of formula (2), together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring, that ring is preferably an unsubstituted or C_1 - C_4 alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring, wherein the amino groups may be quaternised, in which case preferably the nitrogen atoms that are not bonded directly to one of the three rings A, B or C are quaternised.

The piperazine ring may, for example, be substituted by one or two unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl at the nitrogen atom not bonded to the pyridine ring. In

addition, R_{13} , R_{14} and R_{15} are preferably hydrogen, unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Special preference is given to hydrogen, unsubstituted or hydroxy-substituted C_1 - C_4 alkyl or unsubstituted or hydroxy-substituted phenyl, especially hydrogen or unsubstituted or hydroxy-substituted C_1 - C_4 alkyl, preferably hydrogen.

Preference is given to ligands L of formula (2) wherein R_5 is not hydrogen.

R_5 in L of formula (2) is preferably C_1 - C_{12} alkyl; phenyl unsubstituted or substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, halogen, cyano, nitro, carboxy, sulfo, hydroxy, amino, N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, N-phenyl-amino, N-naphthylamino, phenyl, phenoxy or by naphthyloxy; cyano; halogen; nitro; $-COOR_{11}$ or $-SO_3R_{11}$ wherein R_{11} is in each case hydrogen, a cation, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above; $-SR_{12}$, $-SO_2R_{12}$ or $-OR_{12}$ wherein R_{12} is in each case hydrogen, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above; $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N^{\oplus}R_{13}R_{14}R_{15}$; $-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$; $-N(R_{12})-N-R_{13}R_{14}$ or $-N(R_{12})-N^{\oplus}R_{13}R_{14}R_{15}$, wherein R_{12} may have one of the meanings given above and R_{13} , R_{14} and R_{15} are each independently of the other(s) hydrogen, unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or R_{13} and R_{14} , together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring unsubstituted or substituted by at least one unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl, wherein the nitrogen atom may be quaternised.

R_5 in L of formula (2) is especially preferably phenyl unsubstituted or substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, halogen, phenyl or by hydroxy; cyano; nitro; $-COOR_{11}$ or $-SO_3R_{11}$ wherein R_{11} is in each case hydrogen, a cation, C_1 - C_4 alkyl or phenyl; $-SR_{12}$, $-SO_2R_{12}$ or $-OR_{12}$ wherein R_{12} is in each case hydrogen, C_1 - C_4 alkyl or phenyl; $-N(CH_3)-NH_2$ or $-NH-NH_2$; amino; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; or an unsubstituted or C_1 - C_4 alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring.

R_5 in L of formula (2) is very especially preferably C_1 - C_4 alkoxy; hydroxy; phenyl unsubstituted or substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, phenyl or by hydroxy; hydrazine; amino; N-mono-

or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; or an unsubstituted or C₁-C₄alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring.

As radicals R₅ in L of formula (2) there are especially important C₁-C₄alkoxy; hydroxy; hydrazine; amino; N-mono- or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; and an unsubstituted or C₁-C₄alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring.

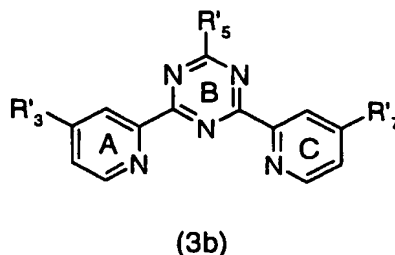
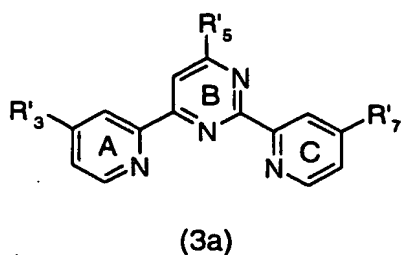
As radicals R₅ in L of formula (2) there are very especially important C₁-C₄alkoxy; hydroxy; N-mono- or N,N-di-C₁-C₄alkylamino substituted by hydroxy in the alkyl moiety; and an unsubstituted or C₁-C₄alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring. Of those, hydroxy is of special interest.

The preferred meanings given above for R₅ apply also to R₁, R₂, R₃, R₄, R₆, R₇, R₈, R₉ and R₁₀ in L of formula (2), but those radicals may additionally be hydrogen.

According to one embodiment of the present invention, R₁, R₂, R₃, R₄, R₆, R₇, R₈, R₉ and R₁₀ in L of formula (2) are hydrogen and R₅ in L of formula (2) is a radical other than hydrogen having the definition and preferred meanings indicated above.

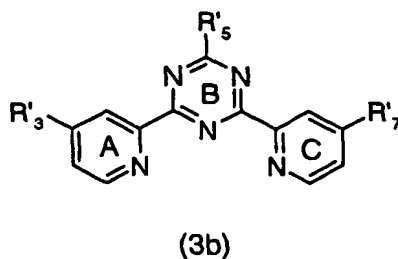
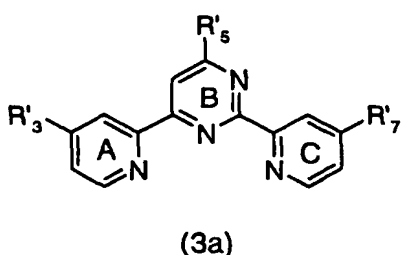
According to a further embodiment of the present invention, R₁, R₂, R₄, R₆, R₈, R₉ and R₁₀ in L of formula (2) are hydrogen and R₃, R₅ and R₇ in L of formula (2) are radicals other than hydrogen, for each of which the definition and preferred meanings indicated above for R₅ apply.

Preferred as ligands L are those of formula (3a) and/or (3b)



wherein R'_3 and R'_7 have the definitions and preferred meanings indicated above for R_3 and R_7 , and R'_5 has the definition and preferred meanings indicated above for R_5 .

Especially preferred as ligands L are those of formula (3a) and/or (3b)



wherein

R'_5 is C_1 - C_4 alkoxy; hydroxy; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; or $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; or $-N(R_{12})-N-R_{13}R_{14}$, wherein

R_{12} is hydrogen; C_1 - C_{12} alkyl or unsubstituted phenyl or phenyl substituted by (substituted in the alkyl moiety by hydroxy) N-mono- or N,N-di- C_1 - C_4 alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-, phenoxy- or naphthyloxy, and

R_{13} and R_{14} are each independently of the other hydrogen, unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or

R_{13} and R_{14} , together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring that is unsubstituted or substituted by at least one unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl, especially a pyrrolidine, piperidine, piperazine, morpholine or azepane ring, and

R'_3 and R'_7 are each independently of the other hydrogen; C_1 - C_4 alkoxy; hydroxy; N-mono- or N,N-di- C_1 - C_4 alkylamino substituted by hydroxy in the alkyl moiety; or $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; or $-N(R_{12})-N-R_{13}R_{14}$, wherein

R_{12} is hydrogen; C_1 - C_{12} alkyl or unsubstituted phenyl or phenyl substituted by (substituted in the alkyl moiety by hydroxy) N-mono- or

N,N-di-C₁-C₄alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-, phenoxy- or naphthyloxy, and

R₁₃ and R₁₄ are each independently of the other hydrogen; unsubstituted or hydroxy-substituted C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or

R₁₃ and R₁₄, together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring that is unsubstituted or substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl, especially a pyrrolidine, piperidine, piperazine, morpholine or azepane ring.

An embodiment of the invention to which preference is likewise given is the use, as a catalyst for oxidation reactions, of at least one metal complex compound of formula (1')



wherein

Me is manganese, titanium, iron, cobalt, nickel or copper,

X is a coordinating or bridging radical,

n and m are each independently of the other an integer having a value of from 1 to 8,

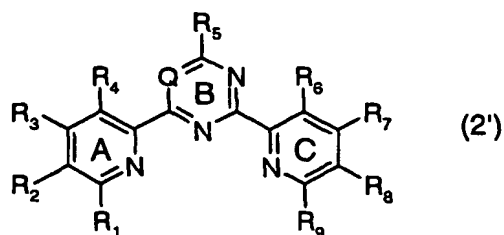
p is an integer having a value of from 0 to 32,

z is the charge of the metal complex,

Y is a counter-ion,

q = z/(charge of Y), and

L' is a ligand of formula (2')



wherein

Q is N or CR₁₀,

$R_1, R_2, R_3, R_4, R_5, R_6, R_7, R_8, R_9$ and R_{10} are each independently of the others hydrogen; unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl; cyano; halogen; nitro; $-COOR_{11}$ or $-SO_3R_{11}$ wherein

R_{11} is in each case hydrogen, a cation or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl; $-SR_{12}$, $-SO_2R_{12}$ or $-OR_{12}$ wherein

R_{12} is in each case hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl; $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N^{\oplus}R_{13}R_{14}R_{15}$;

$-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$;

$-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; $-N(R_{12})-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$;

$-N[(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}]_2$; $-N(R_{12})-N-R_{13}R_{14}$ or $-N(R_{12})-N^{\oplus}R_{13}R_{14}R_{15}$, wherein

R_{12} is as defined above and

R_{13}, R_{14} and R_{15} are each independently of the other(s) hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl, or

R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms, with the proviso that

at least one of the substituents R_1 to R_{10} contains a quaternised nitrogen atom that is not bonded directly to one of the three rings A, B and/or C.

Suitable substituents for the alkyl groups, aryl groups, alkylene groups or 5-, 6- or 7-membered rings are especially C_1 - C_4 alkyl; C_1 - C_4 alkoxy; hydroxy; sulfo; sulfato; halogen; cyano; nitro; carboxy; amino; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; N-phenylamino; N-naphthylamino; phenyl; phenoxy and naphthylxy.

The C_1 - C_{18} alkyl radicals mentioned for the compounds of formula (2') are, for example, straight-chain or branched alkyl radicals, such as methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, isobutyl, tert-butyl or straight-chain or branched pentyl, hexyl, heptyl or octyl. Preference is given to C_1 - C_{12} alkyl radicals, especially C_1 - C_8 alkyl radicals and preferably C_1 - C_4 alkyl radicals. The mentioned alkyl radicals may be unsubstituted or substituted e.g. by hydroxy, C_1 - C_4 alkoxy, sulfo or by sulfato, especially by hydroxy. The corresponding unsubstituted alkyl radicals are preferred. Very special preference is given to methyl and ethyl, especially methyl.

Examples of aryl radicals that come into consideration for the compounds of formula (2') are phenyl or naphthyl each unsubstituted or substituted by C₁-C₄alkyl, C₁-C₄alkoxy, halogen, cyano, nitro, carboxy, sulfo, hydroxy, amino, N-mono- or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, N-phenylamino, N-naphthylamino, wherein the amino groups may be quaternised, phenyl, phenoxy or by naphthyloxy. Preferred substituents are C₁-C₄alkyl, C₁-C₄alkoxy, phenyl and hydroxy. Special preference is given to the corresponding phenyl radicals.

The C₁-C₈alkylene groups mentioned for the compounds of formula (2') are, for example, straight-chain or branched alkylene radicals, such as methylene, ethylene, n-propylene or n-butylene. C₁-C₄Alkylene groups are preferred. The alkylene radicals mentioned may be unsubstituted or substituted, for example by hydroxy or C₁-C₄alkoxy.

In the compounds of formulae (1') and (2'), halogen is preferably chlorine, bromine or fluorine, with special preference being given to chlorine.

Examples of cations that come into consideration for compounds of formulae (1') and (2') include alkali metal cations, such as lithium, potassium and especially sodium, alkaline earth metal cations, such as magnesium and calcium, and ammonium cations. The alkali metal cations, especially sodium, are preferred.

Suitable metal ions for Me for the compounds of formula (1') are, for example, manganese in oxidation states II-V, titanium in oxidation states III and IV, iron in oxidation states I to IV, cobalt in oxidation states I to III, nickel in oxidation states I to III and copper in oxidation states I to III, with special preference being given to manganese, especially manganese in oxidation states II to IV, preferably in oxidation state II. Also of interest are titanium IV, iron II-IV, cobalt II-III, nickel II-III and copper II-III, especially iron II-IV.

For the radical X for the compounds of formula (1') there come into consideration, for example, CH₃CN, H₂O, F⁻, Cl⁻, Br⁻, HOO⁻, O₂²⁻, O²⁻, R₁₆COO⁻, R₁₆O⁻, LMeO⁻ and LMeOO⁻, wherein R₁₆ is hydrogen, -SO₃C₁-C₄alkyl or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl, and C₁-C₁₈alkyl, aryl, L and Me have the definitions and preferred meanings given hereinabove and hereinbelow. Especially preferably, R₁₆ is hydrogen; C₁-C₄alkyl; sulfophenyl or phenyl, especially hydrogen.

As counter-ion Y for the compounds of formula (1') there come into consideration, for example, $R_{17}COO^-$, ClO_4^- , BF_4^- , PF_6^- , $R_{17}SO_3^-$, $R_{17}SO_4^-$, SO_4^{2-} , NO_3^- , F, Cl, Br and I, wherein R_{17} is hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl. R_{17} as C_1 - C_{18} alkyl or aryl has the definitions and preferred meanings given hereinabove and hereinbelow. Especially preferably, R_{17} is hydrogen; C_1 - C_4 alkyl; phenyl or sulfophenyl, especially hydrogen or 4-sulfophenyl. The charge of the counter-ion Y is accordingly preferably 1- or 2-, especially 1-.

Y can also be a customary organic counter-ion, for example citrate, oxalate or tartrate.

For the compounds of formula (1'), n is preferably an integer having a value of from 1 to 4, preferably 1 or 2 and especially 1.

For the compounds of formula (1'), m is preferably an integer having a value of 1 or 2, especially 1.

For the compounds of formula (1'), p is preferably an integer having a value of from 0 to 4, especially 2.

For the compounds of formula (1'), z is preferably an integer having a value of from 8- to 8+, especially from 4- to 4+ and especially preferably from 0 to 4+. z is more especially the number 0.

For the compounds of formula (1'), q is preferably an integer from 0 to 8, especially from 0 to 4, and is especially preferably the number 0.

R_{11} in compounds of formula (2') is preferably hydrogen, a cation, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably, R_{11} is hydrogen, an alkali metal cation, alkaline earth metal cation or ammonium cation, C_1 - C_4 alkyl or phenyl, especially hydrogen or an alkali metal cation, alkaline earth metal cation or ammonium cation.

R_{12} in compounds of formula (2') is preferably hydrogen, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably, R_{12} is hydrogen, C_1 - C_4 alkyl or phenyl, especially hydrogen or C_1 - C_4 alkyl, preferably hydrogen. Examples of the radical of formula $-OR_{12}$ that may be mentioned are hydroxy and C_1 - C_4 alkoxy, such as methoxy and especially ethoxy.

When R_{13} and R_{14} in compounds of formula (2'), together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring, that ring is preferably an unsubstituted or C_1 - C_4 alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring, wherein the amino groups may be quaternised, in which case preferably the nitrogen atoms that are not bonded directly to one of the three rings A, B or C are quaternised.

The piperazine ring may, for example, be substituted by one or two unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl at the nitrogen atom not bonded to the pyridine ring. In addition, R_{13} , R_{14} and R_{15} are preferably hydrogen, unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Special preference is given to hydrogen, unsubstituted or hydroxy-substituted C_1 - C_4 alkyl, or phenyl, especially hydrogen or unsubstituted or hydroxy-substituted C_1 - C_4 alkyl, preferably hydrogen.

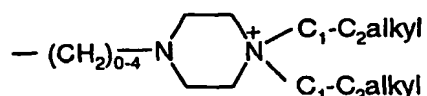
Preference is given to ligands L' of formula (2') wherein R_5 is not hydrogen.

Preference is given to ligands L' of formula (2') wherein R_5 is preferably phenyl unsubstituted or substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, halogen, phenyl or by hydroxy; cyano; nitro; $-COOR_{11}$ or $-SO_3R_{11}$ wherein R_{11} is in each case hydrogen, a cation, C_1 - C_4 alkyl or phenyl; $-SR_{12}$, $-SO_2R_{12}$ or $-OR_{12}$ wherein R_{12} is in each case hydrogen, C_1 - C_4 alkyl or phenyl; $-N(CH_3)-NH_2$ or $-NH-NH_2$; amino; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, wherein the nitrogen atoms, especially the nitrogen atoms not bonded to one of the three rings A, B or C, may be quaternised; N-mono- or N,N-di- C_1 - C_4 alkyl- $N^+R_{13}R_{14}R_{15}$ unsubstituted or substituted by hydroxy in the alkyl moiety, wherein R_{13} , R_{14} and R_{15} are each independently of the others hydrogen or unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or R_{13} and R_{14} , together with the nitrogen atom linking them, form a pyrrolidine, piperidine, morpholine or azepane ring unsubstituted or substituted by at least one C_1 - C_4 alkyl or by at least one unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl, wherein the nitrogen atom may be quaternised; N-mono- or N,N-di- C_1 - C_4 alkyl- $NR_{13}R_{14}$ unsubstituted or substituted by hydroxy in the alkyl moiety, wherein R_{13} and R_{14} may be as defined above.

R_5 in L' of formula (2') is very especially C_1 - C_4 alkoxy; hydroxy; phenyl unsubstituted or substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, phenyl or by hydroxy; hydrazine; amino; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, wherein the nitrogen atoms, especially the nitrogen atoms not bonded to one of the three rings A, B or C, may be quaternised; or a pyrrolidine, piperidine, morpholine or azepane ring

unsubstituted or substituted by one or two unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl, wherein the nitrogen atom may be quaternised;

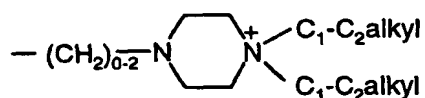
A likewise very especially preferred radical that may be mentioned for R₅ in L' of formula (2') is



wherein the ring, the alkylene group and the two alkyl groups may additionally independently from each other be substituted.

As radicals R₅ in L' of formula (2'), there are especially important C₁-C₄alkoxy; hydroxy; hydrazine; amino; N-mono- or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, wherein the nitrogen atoms, especially the nitrogen atoms not bonded to one of the three rings A, B or C, may be quaternised; or a pyrrolidine, piperidine, piperazine, morpholine or azepane ring unsubstituted or substituted by at least one C₁-C₄alkyl, wherein the nitrogen atoms may be quaternised.

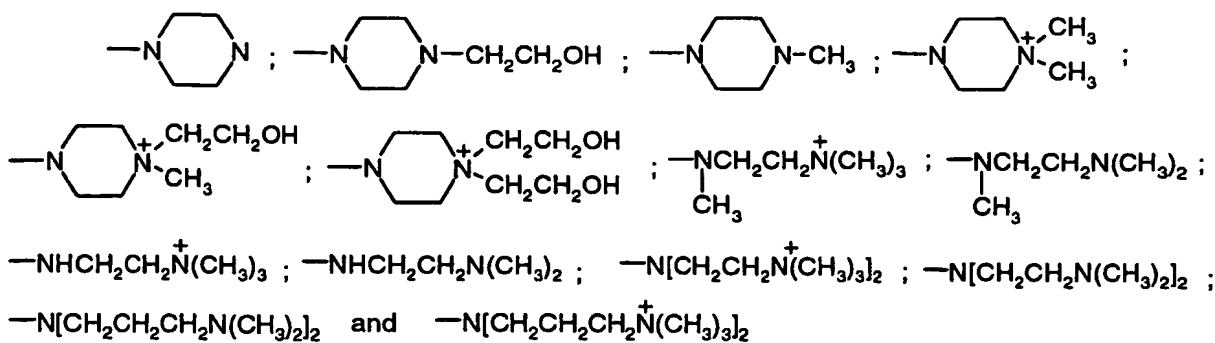
As a further, especially important example of R₅ in L' of formula (2') the following radical may be mentioned:



wherein the ring, the alkylene group and the two alkyl groups may additionally independently from each other substituted.

As radicals R₅ in L' of formula (2'), there are especially important C₁-C₄alkoxy; hydroxy; N-mono- or N,N-di-C₁-C₄alkylamino substituted by hydroxy in the alkyl moiety, wherein the nitrogen atoms, especially the nitrogen atoms not bonded to one of the three rings A, B or C, may be quaternised; or a pyrrolidine, piperidine, morpholine or azepane ring unsubstituted or substituted by at least one C₁-C₄alkyl, wherein the amino groups may be quaternised.

As examples of the radical R₅ in L' of formula (2') mention may be made especially of -OH;



Of those, hydroxy is of special interest.

The preferred meanings given above for R_5 in L' of formula (2') apply also to R_1 , R_2 , R_3 , R_4 , R_6 , R_7 , R_8 , R_9 and R_{10} in L' of formula (2'), but those radicals may additionally be hydrogen.

In accordance with one embodiment of the present invention, R_1 , R_2 , R_3 , R_4 , R_6 , R_7 , R_8 , R_9 and R_{10} in L' of formula (2') are hydrogen and R_5 in L' of formula (2') is a radical other than hydrogen having the definition and preferred meanings indicated above.

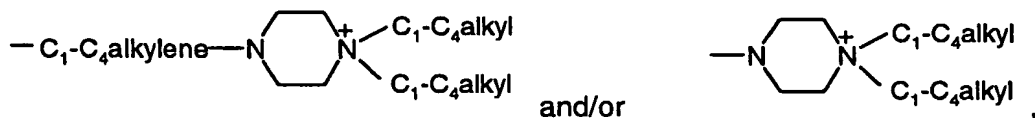
In accordance with a further embodiment of the present invention, R_1 , R_2 , R_3 , R_4 , R_6 , R_7 , R_8 , R_9 and R_{10} in L' of formula (2') are hydrogen and R_3 , R_5 and R_7 in L' of formula (2') are radicals other than hydrogen having the definitions and preferred meanings indicated above for R_5 .

A likewise preferred use according to the invention of at least one metal complex compound of formula (1') as a catalyst for oxidation reactions is the use of such a compound wherein at least one of the substituents R_1 to R_{10} in L' of formula (2'), preferably R_3 , R_5 and/or R_7 , is one of the following radicals: $\text{---(C}_1\text{---C}_6\text{alkylene)---N}^+\text{R}_{13}\text{R}_{14}\text{R}_{15}$; $\text{---N(R}_{12}\text{)---(C}_1\text{---C}_6\text{alkylene)---N}^+\text{R}_{13}\text{R}_{14}\text{R}_{15}$; $\text{---N}[(\text{C}_1\text{---C}_6\text{alkylene)---N}^+\text{R}_{13}\text{R}_{14}\text{R}_{15}]_2$; $\text{---N(R}_{12}\text{)---N}^+\text{R}_{13}\text{R}_{14}\text{R}_{15}$, wherein R_{12} is as defined above and R_{13} , R_{14} and R_{15} are each independently of the others hydrogen or unsubstituted or substituted $\text{C}_1\text{---C}_{18}$ alkyl or unsubstituted or substituted aryl, or R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms; or $\text{---NR}_{13}\text{R}_{14}$; $\text{---(C}_1\text{---C}_6\text{alkylene)---NR}_{13}\text{R}_{14}$; $\text{---N(R}_{12}\text{)---(C}_1\text{---C}_6\text{alkylene)---NR}_{13}\text{R}_{14}$; $\text{---N}[(\text{C}_1\text{---C}_6\text{alkylene)---NR}_{13}\text{R}_{14}]_2$; $\text{---N(R}_{12}\text{)---N---R}_{13}\text{R}_{14}$ wherein R_{12} and R_{15} are as defined above and R_{13} and R_{14} , together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring which is unsubstituted or substituted by at least one unsubstituted

C₁-C₄alkyl and/or substituted C₁-C₄alkyl and may contain further hetero atoms, wherein at least one nitrogen atom not bonded to one of three rings A, B and/or C is quaternised.

A likewise more preferred use according to the invention of at least one metal complex compound of formula (1') as a catalyst for oxidation reactions is the use of such a compound wherein at least one of the substituents R₁ to R₁₀ in L', preferably R₃, R₅ and/or R₇, is one of the following radicals: -(C₁-C₄alkylene)-N[⊕]R₁₃R₁₄R₁₅; -N(R₁₂)-(C₁-C₄alkylene)-N[⊕]R₁₃R₁₄R₁₅; -N[(C₁-C₄alkylene)-N[⊕]R₁₃R₁₄R₁₅]₂; -N(R₁₂)-N[⊕]R₁₃R₁₄R₁₅, wherein R₁₂ is hydrogen, unsubstituted or substituted C₁-C₁₂alkyl or unsubstituted or substituted aryl and R₁₃, R₁₄ and R₁₅ are each independently of the others hydrogen or unsubstituted or substituted C₁-C₁₂alkyl or unsubstituted or substituted aryl, or R₁₃ and R₁₄, together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring which is unsubstituted or substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl and may contain further hetero atoms; or -NR₁₃R₁₄; -(C₁-C₄alkylene)-NR₁₃R₁₄; -N(R₁₂)-(C₁-C₄alkylene)-NR₁₃R₁₄; -N[(C₁-C₄alkylene)-NR₁₃R₁₄]₂; -N(R₁₂)-N-R₁₃R₁₄, wherein R₁₂ is hydrogen, unsubstituted or substituted C₁-C₁₂alkyl or unsubstituted or substituted aryl and R₁₃ and R₁₄, together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms, wherein at least one nitrogen atom not bonded to one of three rings A, B and/or C is quaternised.

A likewise important use according to the invention of at least one metal complex compound of formula (1') as a catalyst for oxidation reactions is the use of such a compound wherein at least one of the substituents R₁ to R₁₀ in L' of formula (2'), preferably R₃, R₅ and/or R₇, is a radical

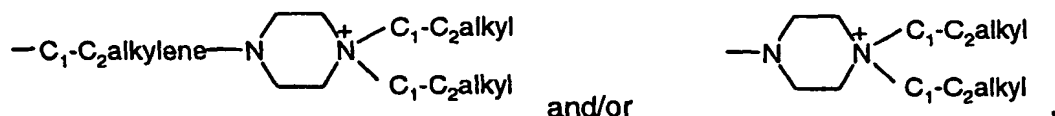


wherein the unbranched or branched alkylene group may be unsubstituted or substituted and wherein the alkyl groups, which are unbranched or branched independently of one another, may be unsubstituted or substituted.

The piperazine ring may also be unsubstituted or substituted.

A likewise especially important use according to the invention of at least one metal complex compound of formula (1') as a catalyst for oxidation reactions is the use of such a compound

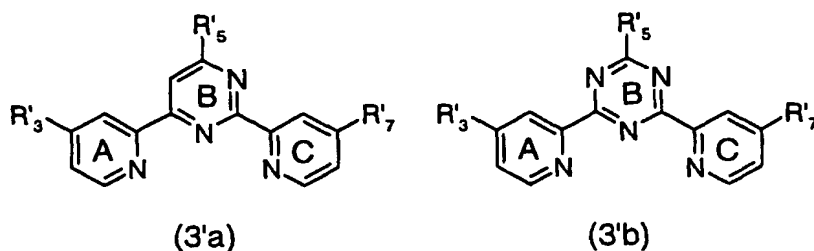
wherein at least one of the substituents R_1 to R_{10} in L' of formula (2'), preferably R_3 , R_5 and/or R_7 , is a radical



wherein the unbranched or branched alkylene group may be unsubstituted or substituted and wherein the alkyl groups, each independently of the other, may be unsubstituted or substituted.

The piperazine ring may also be unsubstituted or substituted.

Ligands L' to which preference is given are those of formula (3'a) and/or (3'b)

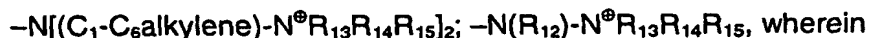


wherein R'_3 , R'_5 and R'_7 have the definitions and preferred meanings indicated above for R_5 , but R'_3 and R'_7 may additionally be hydrogen.

Ligands L' to which greater preference is given are those of formula (3'a) and/or (3'b)

wherein R'_3 , R'_5 and R'_7 have the definitions and preferred meanings indicated above for R_5 , but R'_3 and R'_7 may additionally be hydrogen, with the proviso that

- (i) at least one of the substituents R'_3 , R'_5 and R'_7 is a radical



R_{12} is as defined above and

R_{13} , R_{14} and R_{15} are each independently of the others hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl, or

R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms; or



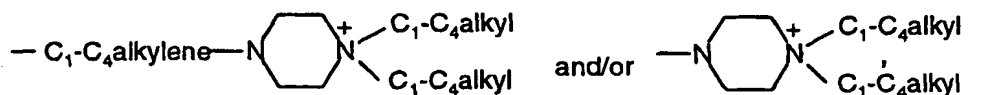
R_{12} is defined above and

R₁₃ and R₁₄, together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring which may be unsubstituted or substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl and may contain further hetero atoms, wherein at least one nitrogen atom not bonded to one of three rings A, B and/or C is quaternised.

Ligands L' to which even greater preference is given are those of formula (3'a) and/or (3'b) wherein

R'₃, R'₅ and R'₇ have the definitions and preferred meanings indicated above for R₅ but R'₃ and R'₇ may additionally be hydrogen, with the proviso that

- (i) at least one of the substituents R'₃, R'₅ and R'₇ is one of the radicals

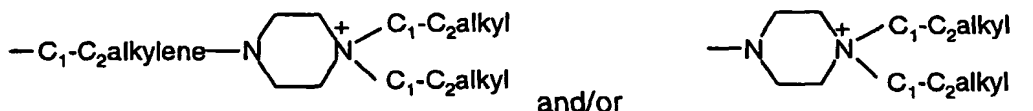


wherein the unbranched or branched alkylene group may be unsubstituted or substituted, and wherein the alkyl groups, which are branched or unbranched independently of one another, may be unsubstituted or substituted and wherein the piperazine ring may be unsubstituted or substituted.

Ligands L' to which special preference is given are those of formula (3'a) and/or (3'b) wherein

R'₃, R'₅ and R'₇ have the definitions and preferred meanings given above for R₅, but R'₃ and R'₇ may additionally be hydrogen, with the proviso that

- (i) at least one of the substituents R'₃, R'₅ and R'₇ is one of the radicals



wherein the unbranched or branched alkylene group may be unsubstituted or substituted, and wherein the alkyl groups, which are branched or unbranched independently of one another, may be unsubstituted or substituted and wherein the piperazine ring may be unsubstituted or substituted.

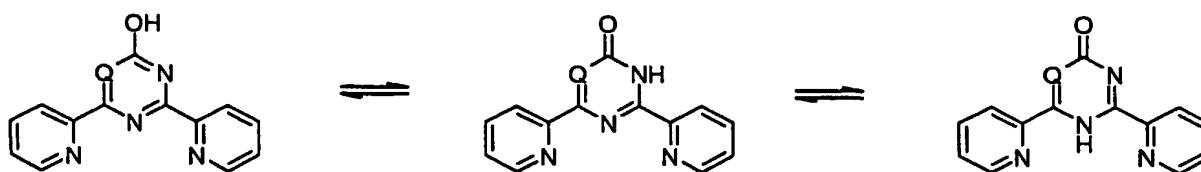
Preferred as L' are compounds of formulae (2'), (3'a) and (3'b) in which 1 quaternised nitrogen atom is present.

Also preferred as L' are compounds of formulae (2'), (3'a) and (3'b) in which 2 or 3 quaternised nitrogen atoms are present.

Especially preferred as L' are compounds of formulae (2'), (3'a) and (3'b) in which none of the quaternised nitrogen atoms is bonded directly to one of three rings A, B and/or C.

The metal complex compounds of formulae (1) and (1') can be obtained analogously to known processes. They are obtained in a manner known *per se* by reacting at least one ligand L and/or L' in the desired molar ratio with a metal compound, especially a metal salt, such as the chloride, to form the corresponding metal complex. The reaction is carried out, for example, in a solvent, such as water or a lower alcohol, such as ethanol, at a temperature of, for example, from 10 to 60°C, especially at room temperature.

Ligands L and L' that are substituted by hydroxy can also be depicted in one or more tautomeric forms in accordance with the following scheme:



Compounds of the bispyridyl-pyrimidine type can also be prepared in a manner known *per se* [F.H. Case *et al.*, J. Org. Chem. 1967, 32(5), 1591-1596]. For that purpose, for example, one part pyridine-2-carboxylate and one part ethyl acetate can be reacted with sodium hydride, and the intermediate obtained after aqueous working-up, a β -keto ester, reacted with 2-amidinopyridine, yielding the corresponding pyrimidine derivative which can be converted into the chlorine compounds by reaction with a chlorinating agent, such as, for example, $\text{PCl}_5/\text{POCl}_3$. Reaction of those compounds with amines, as desired in the presence of an excess of redox-active salts of transition metals, such as manganese, iron or ruthenium, in order to accelerate substitution, yields amine-substituted bispyridyl-pyrimidines. Preparation procedures using the latter two metal ions are described, for example, in J. Chem. Soc., Dalton Trans. 1990, 1405-1409 (E.C. Constable *et al.*) and New. J. Chem. 1992, 16, 855-867.

It has now been found that, in order to accelerate replacement of halide by amine on the bispyridyl-pyrimidine structure, it is also possible to use catalytic amounts of non-transition metal salts, such as, for example, zinc(II) salts, which substantially simplifies the reaction procedure and working-up.

Compounds of the bispyridyl-triazine type can be prepared analogously to known processes (e.g. Patent Applications EP 555 180 and EP 556 156 or F.H. Case *et al.*, J. Am. Chem. Soc. 1959, 81, 905-906), by reacting two parts 2-cyanopyridine with urea or guanidine and a base.

The present invention relates also to novel metal complex compounds of formula (1a)



wherein

Me is manganese, titanium, iron, cobalt, nickel or copper,

X is a coordinating or bridging radical,

n and m are each independently of the other an integer having a value of from 1 to 8,

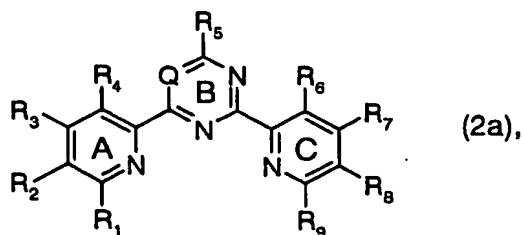
p is an integer having a value of from 0 to 32,

z is the charge of the metal complex,

Y is a counter-ion,

q = z/(charge of Y), and

L is a ligand of formula (2a)



wherein

Q is N or CR₁₀,

R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉ and R₁₀ are each independently of the others hydrogen; unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; cyano; halogen; nitro; -COOR₁₁ or -SO₃R₁₁ wherein

R₁₁ is in each case hydrogen, a cation or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; -SR₁₂, -SO₂R₁₂ or -OR₁₂ wherein

R₁₂ is in each case hydrogen or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; -NR₁₃R₁₄; -(C₁-C₆alkylene)-NR₁₃R₁₄;

-N[⊕]R₁₃R₁₄R₁₅; -(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅; -N(R₁₂)-(C₁-C₆alkylene)-NR₁₃R₁₄;

-N[(C₁-C₆alkylene)-NR₁₃R₁₄]₂; -N(R₁₂)-(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅;

$-N[(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}]_2$; $-N(R_{12})-N-R_{13}R_{14}$ or $-N(R_{12})-N^{\oplus}R_{13}R_{14}R_{15}$, wherein R_{12} is as defined above and R_{13} , R_{14} and R_{15} are each independently of the other(s) hydrogen or unsubstituted or substituted C_1-C_{18} alkyl or unsubstituted or substituted aryl, or R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms.

Suitable substituents for the alkyl groups, aryl groups, alkylene groups or 5-, 6- or 7-membered rings are especially C_1-C_4 alkyl; C_1-C_4 alkoxy; hydroxy; sulfo; sulfato; halogen; cyano; nitro; carboxy; amino; N-mono- or N,N-di- C_1-C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; N-phenylamino; N-naphthylamino; phenyl; phenoxy or naphthyloxy.

The C_1-C_{18} alkyl radicals mentioned for the compounds of formula (2a) are, for example, straight-chain or branched alkyl radicals, such as methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, isobutyl, tert-butyl or straight-chain or branched pentyl, hexyl, heptyl or octyl. Preference is given to C_1-C_{12} alkyl radicals, especially C_1-C_8 alkyl radicals and preferably C_1-C_4 alkyl radicals. The mentioned alkyl radicals may be unsubstituted or substituted e.g. by hydroxy, C_1-C_4 alkoxy, sulfo or by sulfato, especially by hydroxy. The corresponding unsubstituted alkyl radicals are preferred. Very special preference is given to methyl and ethyl, especially methyl.

Examples of aryl radicals that come into consideration for the compounds of formula (2a) are phenyl or naphthyl each unsubstituted or substituted by C_1-C_4 alkyl, C_1-C_4 alkoxy, halogen, cyano, nitro, carboxy, sulfo, hydroxy, amino, N-mono- or N,N-di- C_1-C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, N-phenylamino, N-naphthylamino, wherein the amino groups may be quaternised, phenyl, phenoxy or by naphthyloxy. Preferred substituents are C_1-C_4 alkyl, C_1-C_4 alkoxy, phenyl and hydroxy. Special preference is given to the corresponding phenyl radicals.

The C_1-C_6 alkylene groups mentioned for the compounds of formula (2a) are, for example, straight-chain or branched alkylene radicals, such as methylene, ethylene, n-propylene or n-butylene. C_1-C_4 Alkylene groups are preferred. The alkylene radicals mentioned may be unsubstituted or substituted, for example by hydroxy or C_1-C_4 alkoxy.

In the compounds of formulae (1a) and (2a), halogen is preferably chlorine, bromine or fluorine, with special preference being given to chlorine.

Examples of cations that come into consideration for compounds of formulae (1a) and (2a) include alkali metal cations, such as lithium, potassium and especially sodium, alkaline earth metal cations, such as magnesium and calcium, and ammonium cations. The corresponding alkali metal cations, especially sodium, are preferred.

Suitable metal ions for Me for the compounds of formula (1a) are, for example, manganese in oxidation states II-V, titanium in oxidation states III and IV, iron in oxidation states I to IV, cobalt in oxidation states I to III, nickel in oxidation states I to III and copper in oxidation states I to III, with special preference being given to manganese, especially manganese in oxidation states II to IV, preferably in oxidation state II. Also of interest are titanium IV, iron II-IV, cobalt II-III, nickel II-III and copper II-III, especially iron II-IV.

For the radical X for the compounds of formula (1a) there come into consideration, for example, CH_3CN , H_2O , F^- , Cl^- , Br^- , HOO^- , O_2^{2-} , O^{2-} , $\text{R}_{16}\text{COO}^-$, R_{16}O^- , LMeO^- and LMeOO^- , wherein R_{16} is hydrogen, $-\text{SO}_3\text{C}_1\text{-C}_4\text{alkyl}$ or unsubstituted or substituted $\text{C}_1\text{-C}_{18}\text{alkyl}$ or unsubstituted or substituted aryl, and $\text{C}_1\text{-C}_{18}\text{alkyl}$, aryl, L and Me have the definitions and preferred meanings given hereinabove and hereinbelow. Especially preferably, R_{16} is hydrogen; $\text{C}_1\text{-C}_4\text{alkyl}$; sulfophenyl or phenyl, especially hydrogen.

As counter-ion Y for the compounds of formula (1a) there come into consideration, for example, $\text{R}_{17}\text{COO}^-$, ClO_4^- , BF_4^- , PF_6^- , $\text{R}_{17}\text{SO}_3^-$, $\text{R}_{17}\text{SO}_4^-$, SO_4^{2-} , NO_3^- , F^- , Cl^- , Br^- and I^- , wherein R_{17} is hydrogen or unsubstituted or substituted $\text{C}_1\text{-C}_{18}\text{alkyl}$ or unsubstituted or substituted aryl. R_{17} as $\text{C}_1\text{-C}_{18}\text{alkyl}$ or aryl has the definitions and preferred meanings given hereinabove and hereinbelow. Especially preferably, R_{17} is hydrogen; $\text{C}_1\text{-C}_4\text{alkyl}$; phenyl or sulfophenyl, especially hydrogen or 4-sulfophenyl. The charge of the counter-ion Y is accordingly preferably 1- or 2-, especially 1-.

Y can also be a customary organic counter-ion, for example citrate, oxalate or tartrate.

For the compounds of formula (1a), n is preferably an integer having a value of from 1 to 4, preferably 1 or 2 and especially 1.

For the compounds of formula (1a), m is preferably an integer having a value of 1 or 2, especially 1.

For the compounds of formula (1a), p is preferably an integer having a value of from 0 to 4, especially 2.

For the compounds of formula (1a), z is preferably an integer having a value of from 8- to 8+, especially from 4- to 4+ and especially preferably from 0 to 4+. z is more especially the number 0.

For the compounds of formula (1a), q is preferably an integer from 0 to 8, especially from 0 to 4, and is especially preferably the number 0.

R₁₁ in compounds of formula (2a) is preferably hydrogen, a cation, C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably R₁₁ is hydrogen, an alkali metal cation, alkaline earth metal cation or ammonium cation, C₁-C₄alkyl or phenyl, especially hydrogen or an alkali metal cation, alkaline earth metal cation or ammonium cation.

R₁₂ in compounds of formula (2a) is preferably hydrogen, C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably, R₁₂ is hydrogen, C₁-C₄alkyl or phenyl, especially hydrogen or C₁-C₄alkyl, preferably hydrogen. Examples of the radical of formula -OR₁₂ that may be mentioned are hydroxy and C₁-C₄alkoxy, such as methoxy and especially ethoxy.

When R₁₃ and R₁₄ in compounds of formula (2a), together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring, that ring is preferably an unsubstituted or C₁-C₄alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring, wherein the amino groups may be quaternised, in which case preferably the nitrogen atoms that are not bonded directly to one of the three rings A, B or C are quaternised.

The piperazine ring may, for example, be substituted by one or two unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl at the nitrogen atom not bonded to the pyridine ring. In addition, R₁₃, R₁₄ and R₁₅ are preferably hydrogen, unsubstituted or hydroxy-substituted C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Special preference is given to hydrogen, unsubstituted or hydroxy-substituted C₁-C₄alkyl, or unsubstituted or hydroxy-substituted phenyl, especially hydrogen or unsubstituted or hydroxy-substituted C₁-C₄alkyl, preferably hydrogen.

Preference is given to ligands L of formula (2a) wherein R₅ is not hydrogen.

R_5 in L of formula (2a) is preferably C_1 - C_{12} alkyl; phenyl unsubstituted or substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, halogen, cyano, nitro, carboxy, sulfo, hydroxy, amino, N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, N-phenyl-amino, N-naphthylamino, phenyl, phenoxy or by naphthylxy; cyano; halogen; nitro; $-COOR_{11}$, or $-SO_3R_{11}$ wherein R_{11} is in each case hydrogen, a cation, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above; $-SR_{12}$, $-SO_2R_{12}$ or $-OR_{12}$ wherein R_{12} is in each case hydrogen, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above; $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N^+R_{13}R_{14}R_{15}$; $-(C_1-C_6\text{alkylene})-N^+R_{13}R_{14}R_{15}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-N^+R_{13}R_{14}R_{15}$; $-N(R_{12})-N-R_{13}R_{14}$ or $-N(R_{12})-N^+R_{13}R_{14}R_{15}$, wherein R_{12} may have one of the meanings given above and R_{13} , R_{14} and R_{15} are each independently of the other(s) hydrogen, unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or R_{13} and R_{14} , together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring unsubstituted or substituted by at least one unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl, wherein the nitrogen atom may be quaternised.

R_5 in L of formula (2a) is especially preferably phenyl unsubstituted or substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, halogen, phenyl or by hydroxy; cyano; nitro; $-COOR_{11}$ or $-SO_3R_{11}$ wherein R_{11} is in each case hydrogen, a cation, C_1 - C_4 alkyl or phenyl; $-SR_{12}$, $-SO_2R_{12}$ or $-OR_{12}$ wherein R_{12} is in each case hydrogen, C_1 - C_4 alkyl or phenyl; $-N(CH_3)-NH_2$ or $-NH-NH_2$; amino; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; or an unsubstituted or C_1 - C_4 alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring.

R_5 in L of formula (2a) is very especially preferably C_1 - C_4 alkoxy; hydroxy; phenyl unsubstituted or substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, phenyl or by hydroxy; hydrazine; amino; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; or an unsubstituted or C_1 - C_4 alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring.

As radicals R_5 in L of formula (2a) there are especially important C_1 - C_4 alkoxy; hydroxy; hydrazine; amino; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; or an unsubstituted or C_1 - C_4 alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring.

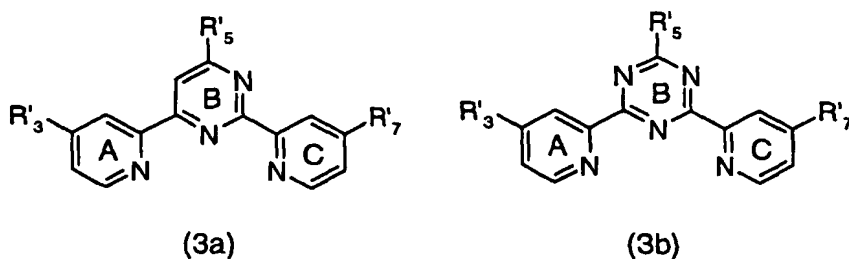
As radicals R_5 in L of formula (2a) there are very especially important C_1 - C_4 alkoxy; hydroxy; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; and an unsubstituted or C_1 - C_4 alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring. Of those, hydroxy is of special interest.

The preferred meanings given above for R_5 apply also to R_1 , R_2 , R_3 , R_4 , R_6 , R_7 , R_8 , R_9 and R_{10} in L of formula (2a), but those radicals may additionally be hydrogen.

According to one embodiment of the present invention, R_1 , R_2 , R_3 , R_4 , R_6 , R_7 , R_8 , R_9 and R_{10} in L of formula (2a) are hydrogen and R_5 in L of formula (2a) is a radical other than hydrogen having the definition and preferred meanings indicated above.

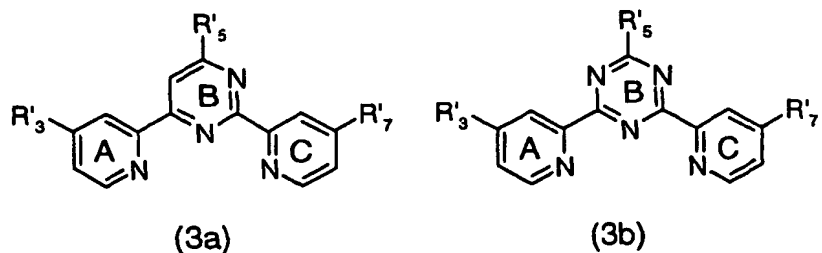
According to a further embodiment of the present invention, R_1 , R_2 , R_4 , R_6 , R_8 , R_9 and R_{10} in L of formula (2a) are hydrogen and R_3 , R_5 and R_7 in L of formula (2a) are radicals other than hydrogen, for each of which the definition and preferred meanings indicated above for R_5 apply.

Ligands L to which preference is given are those of formula (3a) and/or (3b)



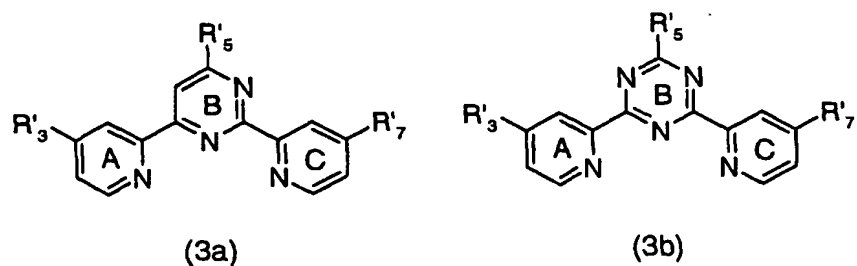
wherein R'_3 and R'_5 have the definitions and preferred meanings indicated above for R_3 and R_5 , and R'_7 has the definition and preferred meanings indicated above for R_5 .

Metal complexes to which greater preference is given, especially manganese(II) and/or iron(II) complexes, of formula (1a), contain as ligands L those of formula (3a) and/or (3b)



wherein R'_3 , R'_5 and R'_7 have the definitions and preferred meanings indicated above for R_5 , but R'_3 and R'_7 may additionally be hydrogen.

Especially preferred metal complexes, especially manganese(II) and/or iron (II) complexes, of formula (1a), contain as ligands L those of formula (3a) and/or (3b)



wherein

R'_5 is C_1 - C_4 alkoxy; hydroxy; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; or $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; or $-N(R_{12})-N-R_{13}R_{14}$, wherein

R_{12} is hydrogen; C_1 - C_{12} alkyl or unsubstituted phenyl or phenyl substituted by (substituted in the alkyl moiety by hydroxy) N-mono- or N,N-di- C_1 - C_4 alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-, phenoxy- or naphthyloxy, and

R_{13} and R_{14} are each independently of the other hydrogen, unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or

R_{13} and R_{14} , together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring that is unsubstituted or substituted by at least one unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl, especially a pyrrolidine, piperidine, piperazine, morpholine or azepane ring, and

R'_3 and R'_7 are each independently of the other hydrogen; C_1 - C_4 alkoxy; hydroxy; N-mono- or N,N-di- C_1 - C_4 alkylamino substituted by hydroxy in the alkyl moiety; or
 $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$;
 $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; $-N(R_{12})-N-R_{13}R_{14}$, wherein
 R_{12} is hydrogen; C_1 - C_{12} alkyl or unsubstituted phenyl or phenyl substituted
by (substituted in the alkyl moiety by hydroxy) N-mono- or
N,N-di- C_1 - C_4 alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-,
phenoxy- or naphthyloxy, and
 R_{13} and R_{14} are each independently of the other hydrogen; unsubstituted or
hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted
as indicated above, or
 R_{13} and R_{14} , together with the nitrogen atom linking them, form a
pyrrolidine, piperidine, piperazine, morpholine or azepane ring that is
unsubstituted or substituted by at least one unsubstituted C_1 - C_4 alkyl and/or
substituted C_1 - C_4 alkyl, especially a pyrrolidine, piperidine, piperazine,
morpholine or azepane ring.

The present invention relates also to novel metal complex compounds of formula (1'a)



wherein

Me is manganese, titanium, iron, cobalt, nickel or copper,

X is a coordinating or bridging radical,

n and m are each independently of the other an integer having a value of from 1 to 8,

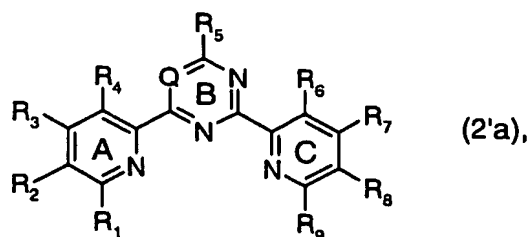
p is an integer having a value of from 0 to 32,

z is the charge of the metal complex,

Y is a counter-ion,

$q = z/(\text{charge of } Y)$, and

L' is a ligand of formula (2'a)



wherein

Q is N or CR₁₀,

R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉ and R₁₀ are each independently of the others hydrogen; unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; cyano; halogen; nitro; -COOR₁₁ or -SO₃R₁₁, wherein

R₁₁ is in each case hydrogen, a cation or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; -SR₁₂, -SO₂R₁₂ or -OR₁₂ wherein

R₁₂ is in each case hydrogen or unsubstituted or substituted C₁-C₁₈alkyl or substituted or unsubstituted aryl; -NR₁₃R₁₄; -(C₁-C₆alkylene)-NR₁₃R₁₄; -N[⊕]R₁₃R₁₄R₁₅;

-(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅; -N(R₁₂)-(C₁-C₆alkylene)-NR₁₃R₁₄;

-N[(C₁-C₆alkylene)-NR₁₃R₁₄]₂; -N(R₁₂)-(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅;

-N[(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅]₂; -N(R₁₂)-N-R₁₃R₁₄ or -N(R₁₂)-N[⊕]R₁₃R₁₄R₁₅, wherein

R₁₂ is as defined above and

R₁₃, R₁₄ and R₁₅ are each independently of the other(s) hydrogen or unsubstituted or substituted C₁-C₁₈alkyl or substituted or unsubstituted aryl, or

R₁₃ and R₁₄, together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms, with the proviso that,

at least one of the substituents R₁ to R₁₀ contains a quaternised nitrogen atom that is not bonded directly to one of the three rings A, B and/or C.

Suitable substituents for the alkyl groups, aryl groups, alkylene groups or 5-, 6- or 7-membered rings are especially C₁-C₄alkyl; C₁-C₄alkoxy; hydroxy; sulfo; sulfato; halogen; cyano; nitro; carboxy; amino; N-mono- or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; N-phenylamino; N-naphthylamino; phenyl; phenoxy or naphthyloxy.

The C₁-C₁₈alkyl radicals mentioned for the compounds of formula (2'a) are, for example, straight-chain or branched alkyl radicals, such as methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, isobutyl, tert-butyl or straight-chain or branched pentyl, hexyl, heptyl or octyl. Preference is given to C₁-C₁₂alkyl radicals, especially C₁-C₈alkyl radicals and preferably C₁-C₄alkyl radicals. The mentioned alkyl radicals may be unsubstituted or substituted e.g. by hydroxy, C₁-C₄alkoxy, sulfo or by sulfato, especially by hydroxy. The corresponding unsubstituted alkyl radicals are preferred. Very special preference is given to methyl and ethyl, especially methyl.

Examples of aryl radicals that come into consideration for the compounds of formula (2'a) are phenyl or naphthyl each unsubstituted or substituted by C₁-C₄alkyl, C₁-C₄alkoxy, halogen, cyano, nitro, carboxy, sulfo, hydroxy, amino, N-mono- or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, N-phenylamino, N-naphthylamino, wherein the amino groups may be quaternised, phenyl, phenoxy or by naphthyloxy. Preferred substituents are C₁-C₄alkyl, C₁-C₄alkoxy, phenyl and hydroxy. Special preference is given to the corresponding phenyl radicals.

The C₁-C₈alkylene groups mentioned for the compounds of formula (2'a) are, for example, straight-chain or branched alkylene radicals, such as methylene, ethylene, n-propylene or n-butylene. C₁-C₄Alkylene groups are preferred. The alkylene radicals mentioned may be unsubstituted or substituted, for example by hydroxy or C₁-C₄alkoxy.

In the compounds of formulae (1'a) and (2'a), halogen is preferably chlorine, bromine or fluorine, with special preference being given to chlorine.

Examples of cations that come into consideration for compounds of formulae (1'a) and (2'a) include alkali metal cations, such as lithium, potassium and especially sodium, alkaline earth metal cations, such as magnesium and calcium, and ammonium cations. The alkali metal cations, especially sodium, are preferred.

Suitable metal ions for Me for the compounds of formula (1'a) are, for example, manganese in oxidation states II-V, titanium in oxidation states III and IV, iron in oxidation states I to IV, cobalt in oxidation states I to III, nickel in oxidation states I to III and copper in oxidation states I to III, with special preference being given to manganese, especially manganese in

oxidation states II to IV, preferably in oxidation state II. Also of interest are titanium IV, iron II-IV, cobalt II-III, nickel II-III and copper II-III, especially iron II-IV.

For the radical X for the compounds of formula (1'a) there come into consideration, for example, CH_3CN , H_2O , F^- , Cl^- , Br^- , HOO^- , O_2^{2-} , O^{2-} , $\text{R}_{16}\text{COO}^-$, R_{16}O^- , LMeO^- and LMeOO^- , wherein R_{16} is hydrogen, $-\text{SO}_3\text{C}_1\text{-C}_4\text{alkyl}$ or unsubstituted or substituted $\text{C}_1\text{-C}_{18}\text{alkyl}$ or substituted or unsubstituted aryl, and $\text{C}_1\text{-C}_{18}\text{alkyl}$, aryl, L and Me have the definitions and preferred meanings given hereinabove and hereinbelow. Especially preferably, R_{16} is hydrogen; $\text{C}_1\text{-C}_4\text{alkyl}$; sulfophenyl or phenyl, especially hydrogen.

As counter-ion Y for the compounds of formula (1'a) there come into consideration, for example, $\text{R}_{17}\text{COO}^-$, ClO_4^- , BF_4^- , PF_6^- , $\text{R}_{17}\text{SO}_3^-$, $\text{R}_{17}\text{SO}_4^-$, SO_4^{2-} , NO_3^- , F^- , Cl^- , Br^- and I^- , wherein R_{17} is hydrogen or unsubstituted or substituted $\text{C}_1\text{-C}_{18}\text{alkyl}$ or substituted or unsubstituted aryl. R_{17} as $\text{C}_1\text{-C}_{18}\text{alkyl}$ or aryl has the definitions and preferred meanings given hereinabove and hereinbelow. Especially preferably, R_{17} is hydrogen; $\text{C}_1\text{-C}_4\text{alkyl}$; phenyl or sulfophenyl, especially hydrogen or 4-sulfophenyl. The charge of the counter-ion Y is accordingly preferably 1- or 2-, especially 1-.

Y can also be a customary organic counter-ion, for example citrate, oxalate or tartrate.

For the compounds of formula (1'a), n is preferably an integer having a value of from 1 to 4, preferably 1 or 2 and especially 1.

For the compounds of formula (1'a), m is preferably an integer having a value of 1 or 2, especially 1.

For the compounds of formula (1'a), p is preferably an integer having a value of from 0 to 4, especially 2.

For the compounds of formula (1'a), z is preferably an integer having a value of from 8- to 8+, especially from 4- to 4+ and especially preferably from 0 to 4+. z is more especially the number 0.

For the compounds of formula (1'a), q is preferably an integer from 0 to 8, especially from 0 to 4, and is especially preferably the number 0.

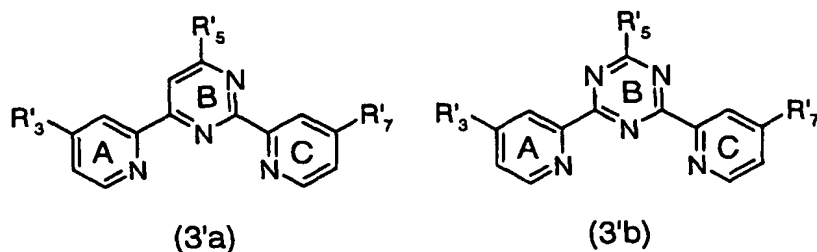
R_{11} in compounds of formula (2'a) is preferably hydrogen, a cation, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably, R_{11} is hydrogen, an alkali metal cation, alkaline earth metal cation or ammonium cation, C_1 - C_4 alkyl or phenyl, especially hydrogen or an alkali metal cation, alkaline earth metal cation or ammonium cation.

R_{12} in compounds of formula (2'a) is preferably hydrogen, C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably, R_{12} is hydrogen, C_1 - C_4 alkyl or phenyl, especially hydrogen or C_1 - C_4 alkyl, preferably hydrogen. Examples of the radical of formula $-OR_{12}$ that may be mentioned are hydroxy and C_1 - C_4 alkoxy, such as methoxy and especially ethoxy.

When R_{13} and R_{14} in compounds of formula (2'a), together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring, that ring is preferably an unsubstituted or C_1 - C_4 alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring, wherein the amino groups may be quaternised, in which case preferably the nitrogen atoms that are not bonded directly to one of the three rings A, B or C are quaternised.

The piperazine ring may, for example, be substituted by one or two unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl at the nitrogen atom not bonded to the pyridine ring. In addition, R_{13} , R_{14} and R_{15} are preferably hydrogen, unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Special preference is given to hydrogen, unsubstituted or hydroxy-substituted C_1 - C_4 alkyl, or unsubstituted or hydroxy-substituted phenyl, especially hydrogen or unsubstituted or hydroxy-substituted C_1 - C_4 alkyl, preferably hydrogen.

Preference is given to ligands L' of formula (3'a) and/or (3'b)



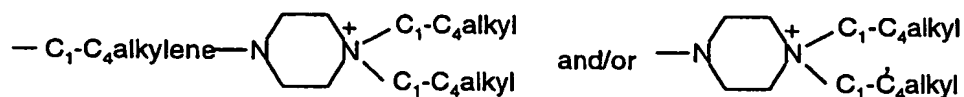
wherein R'₃, R'₅ and R'₇ have the definitions and preferred meanings indicated above for R₅, but R'₃ and R'₇ may additionally be hydrogen.

Ligands L' to which greater preference is given are those of formula (3'a) and/or (3'b) wherein R'₃, R'₅ and R'₇ have the definitions and preferred meanings indicated above for R₅, but R'₃ and R'₇ may additionally be hydrogen, with the proviso that

- (i) at least one of the substituents R'₃, R'₅ and R'₇ is a radical
- (C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅; -N(R₁₂)-(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅;
 -N[(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅]₂; -N(R₁₂)-N[⊕]R₁₃R₁₄R₁₅, wherein
 R₁₂ is as defined above and
 R₁₃, R₁₄ and R₁₅ are each independently of the others hydrogen or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl, or
 R₁₃ and R₁₄, together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms; or
 -NR₁₃R₁₄; -(C₁-C₆alkylene)-NR₁₃R₁₄; -N(R₁₂)-(C₁-C₆alkylene)-NR₁₃R₁₄;
 -N[(C₁-C₆alkylene)-NR₁₃R₁₄]₂; -N(R₁₂)-N-R₁₃R₁₄, wherein R₁₂ and R₁₅ are as defined above and R₁₃ and R₁₄, together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring which may be unsubstituted or substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl and may contain further hetero atoms, wherein at least one nitrogen atom not bonded to one of the rings A, B and C is quaternised.

Ligands L' to which even greater preference is given are those of formula (3'a) and/or (3'b) wherein R'₃, R'₅ and R'₇ have the definitions and preferred meanings indicated above for R₅, but R'₃ and R'₇ may additionally be hydrogen, with the proviso that

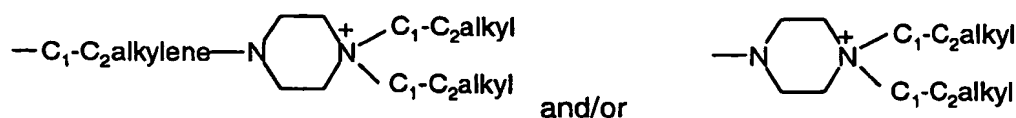
- (i) at least one of the substituents R'₃, R'₅ and R'₇ is one of the radicals



wherein the unbranched or branched alkylene group may be unsubstituted or substituted, and wherein the alkyl groups, which are branched or unbranched independently of one another, may be unsubstituted or substituted and wherein the piperazine ring may be unsubstituted or substituted.

Ligands L' to which special preference is given are those of formula (3'a) and/or (3'b) wherein R'₃, R'₅ and R'₇ have the definitions and preferred meanings given above for R₅, but R'₃ and R'₇ may additionally be hydrogen, with the proviso that

- (i) at least one of the substituents R'₃, R'₅ and R'₇ is one of the radicals



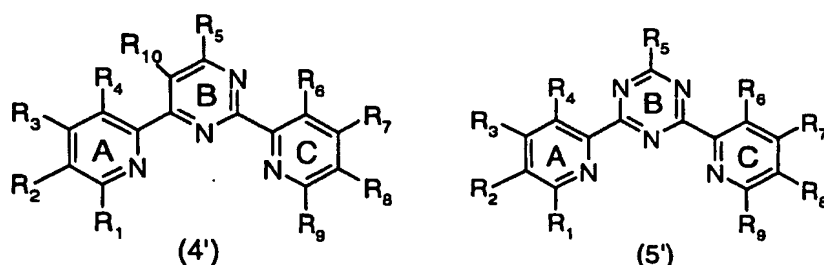
wherein the unbranched or branched alkylene group may be unsubstituted or substituted, and wherein the alkyl groups, which are branched or unbranched independently of one another, may be unsubstituted or substituted and wherein the piperazine ring may be unsubstituted or substituted.

Preferred as L' are compounds of formulae (2'), (3'a) and (3'b) in which 1 quaternised nitrogen atom is present.

Also preferred as L' are compounds of formulae (2'), (3'a) and (3'b) in which 2 or 3 quaternised nitrogen atoms are present.

Especially preferred as L' are compounds of formulae (2'), (3'a) and (3'b) in which none of the quaternised nitrogen atoms is bonded directly to one of the rings A, B or C.

The present invention relates also to the novel ligands L' of formulae (4') and (5')



wherein

R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉ and R₁₀ are each independently of the others hydrogen; unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; cyano; halogen; nitro; -COOR₁₁ or -SO₃R₁₁ wherein

R₁₁ is in each case hydrogen, a cation or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; -SR₁₂, -SO₂R₁₂ or -OR₁₂ wherein

R_{12} is in each case hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl; $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N^{\oplus}R_{13}R_{14}R_{15}$;

$-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$;

$-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; $-N(R_{12})-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$;

$-N[(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}]_2$; $-N(R_{12})-N-R_{13}R_{14}$ or $-N(R_{12})-N^{\oplus}R_{13}R_{14}R_{15}$, wherein

R_{12} is as defined above and

R_{13} , R_{14} and R_{15} are each independently of the other(s) hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl, or

R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms,

with the proviso that

at least one of the substituents R_1 to R_{10} contains a quaternised nitrogen atom that is not bonded directly to one of the three rings A, B and/or C.

Suitable substituents for the alkyl groups, aryl groups, alkylene groups or 5-, 6- or 7-membered rings are especially C_1 - C_4 alkyl; C_1 - C_4 alkoxy; hydroxy; sulfo; sulfato; halogen; cyano; nitro; carboxy; amino; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; N-phenylamino; N-naphthylamino; phenyl; phenoxy or naphthylxy.

The C_1 - C_{18} alkyl radicals mentioned for the compounds of formulae (4') and (5') are, for example, straight-chain or branched alkyl radicals, such as methyl, ethyl, n-propyl, isopropyl, n-butyl, sec-butyl, isobutyl, tert-butyl or straight-chain or branched pentyl, hexyl, heptyl or octyl. Preference is given to C_1 - C_{12} alkyl radicals, especially C_1 - C_8 alkyl radicals and preferably C_1 - C_4 alkyl radicals. The mentioned alkyl radicals may be unsubstituted or substituted e.g. by hydroxy, C_1 - C_4 alkoxy, sulfo or by sulfato, especially by hydroxy. The corresponding unsubstituted alkyl radicals are preferred. Very special preference is given to methyl and ethyl, especially methyl.

Examples of aryl radicals that come into consideration for the compounds of formulae (4') and (5') are phenyl or naphthyl each unsubstituted or substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, halogen, cyano, nitro, carboxy, sulfo, hydroxy, amino, N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, N-phenylamino, N-naphthyl-

amino, wherein the amino groups may be quaternised, phenyl, phenoxy or by naphthyloxy. Preferred substituents are C₁-C₄alkyl, C₁-C₄alkoxy, phenyl and hydroxy.

Special preference is given to the corresponding phenyl radicals.

The C₁-C₆alkylene groups mentioned for the compounds of formulae (4') and (5') are, for example, straight-chain or branched alkylene radicals, such as methylene, ethylene, n-propylene or n-butylene. C₁-C₄Alkylene groups are preferred. The alkylene radicals mentioned may be unsubstituted or substituted, for example by hydroxy or C₁-C₄alkoxy.

Examples of cations that come into consideration for compounds of formulae (4') and (5') include alkali metal cations, such as lithium, potassium and especially sodium, alkaline earth metal cations, such as magnesium and calcium, and ammonium cations. The corresponding alkali metal cations, especially sodium, are preferred.

In the compounds of formulae (4') and (5'), halogen is preferably chlorine, bromine or fluorine, with special preference being given to chlorine.

R₁₁ in compounds of formulae (4') and (5') is preferably hydrogen, a cation, C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably, R₁₁ is hydrogen, an alkali metal cation, alkaline earth metal cation or ammonium cation, C₁-C₄alkyl or phenyl, especially hydrogen or an alkali metal cation, alkaline earth metal cation or ammonium cation.

R₁₂ in compounds of formulae (4') and (5') is preferably hydrogen, C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Especially preferably, R₁₂ is hydrogen, C₁-C₄alkyl or phenyl, especially hydrogen or C₁-C₄alkyl, preferably hydrogen. Examples of the radical of formula -OR₁₂ that may be mentioned are hydroxy and C₁-C₄alkoxy, such as methoxy and especially ethoxy.

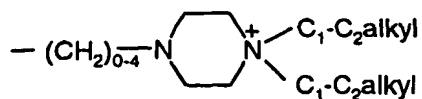
When R₁₃ and R₁₄ in compounds of formulae (4') and (5'), together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring, that ring is preferably an unsubstituted or C₁-C₄alkyl-substituted pyrrolidine, piperidine, piperazine, morpholine or azepane ring, wherein the amino groups may be quaternised, in which case preferably the nitrogen atoms that are not bonded directly to one of the three rings A, B and/or C are quaternised.

The piperazine ring may, for example, be substituted by one or two unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl at the nitrogen atom not bonded to the pyridine ring. In addition, R₁₃, R₁₄ and R₁₅ are preferably hydrogen, unsubstituted or hydroxy-substituted C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above. Special preference is given to hydrogen, unsubstituted or hydroxy-substituted C₁-C₄alkyl, or phenyl, especially hydrogen or unsubstituted or hydroxy-substituted C₁-C₄alkyl, preferably hydrogen. Preference is given to compounds of formulae (4') and (5') wherein R₅ is not hydrogen.

Preference is given to compounds of formulae (4') and (5') wherein R₅ is preferably phenyl unsubstituted or substituted by C₁-C₄alkyl, C₁-C₄alkoxy, halogen, phenyl or by hydroxy; cyano; nitro; -COOR₁₁ or -SO₃R₁₁ wherein R₁₁ is in each case hydrogen, a cation, C₁-C₄alkyl or phenyl; -SR₁₂, -SO₂R₁₂ or -OR₁₂ wherein R₁₂ is in each case hydrogen, C₁-C₄alkyl or phenyl; -N(CH₃)-NH₂ or -NH-NH₂; amino; N-mono- or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety wherein the nitrogen atoms, especially the nitrogen atoms not bonded to one of the three rings A, B or C, may be quaternised; N-mono- or N,N-di-C₁-C₄alkyl-N⁺R₁₃R₁₄R₁₅ unsubstituted or substituted by hydroxy in the alkyl moiety, wherein R₁₃, R₁₄ and R₁₅ are each independently of the others hydrogen, unsubstituted or hydroxy-substituted C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or R₁₃ and R₁₄, together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring unsubstituted or substituted by at least one C₁-C₄alkyl or by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl, wherein the nitrogen atom may be quaternised; or N-mono- or N,N-di-C₁-C₄alkyl-NR₁₃R₁₄ unsubstituted or substituted by hydroxy in the alkyl moiety, wherein R₁₃ and R₁₄ may be as defined above.

R₅ in compounds of formulae (4') and (5') is very especially C₁-C₄alkoxy; hydroxy; phenyl unsubstituted or substituted by C₁-C₄alkyl, C₁-C₄alkoxy, phenyl or by hydroxy; hydrazine; amino; N-mono- or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, wherein the nitrogen atoms, especially the nitrogen atoms not bonded to one of the three rings A, B or C, may be quaternised; or a pyrrolidine, piperidine, morpholine or azepane ring unsubstituted or substituted by one or two unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl, wherein the nitrogen atom may be quaternised.

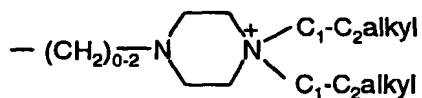
A likewise very especially preferred radical that may be mentioned for R₅ in compounds of formulae (4') and (5') is



wherein the ring, the alkylene group and the two alkyl groups may additionally be substituted.

As radicals R_5 in compounds of formulae (4') and (5') there are especially important $\text{C}_1\text{-C}_4$ alkoxy; hydroxy; hydrazine; amino; N-mono- or N,N-di- $\text{C}_1\text{-C}_4$ alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, wherein the nitrogen atoms, especially the nitrogen atoms not bonded to one of the three rings A, B or C, may be quaternised; or a pyrrolidine, piperidine, piperazine, morpholine or azepane ring unsubstituted or substituted by at least one $\text{C}_1\text{-C}_4$ alkyl, wherein the nitrogen atoms may be quaternised.

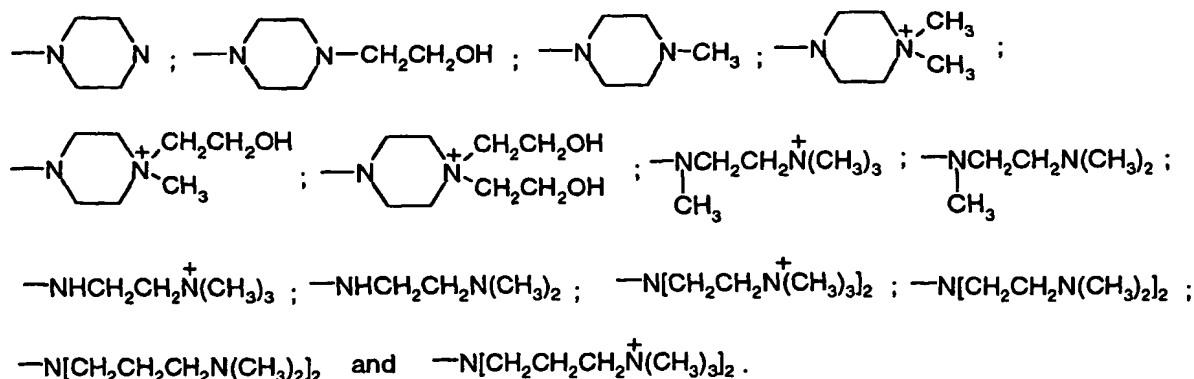
As a further, especially important example of R_5 in compounds of formulae (4') and (5') the following radical may be mentioned:



wherein the ring, the alkylene group and the two alkyl groups may additionally independently from each other substituted.

As radicals R_5 in compounds of formulae (4') and (5') there are especially important $\text{C}_1\text{-C}_4$ alkoxy; hydroxy; N-mono- or N,N-di- $\text{C}_1\text{-C}_4$ alkylamino substituted by hydroxy in the alkyl moiety, wherein the nitrogen atoms, especially the nitrogen atoms not bonded to one of the three rings A, B or C, may be quaternised; or a pyrrolidine, piperidine, morpholine or azepane ring unsubstituted or substituted by at least one $\text{C}_1\text{-C}_4$ alkyl, wherein the amino groups may be quaternised.

As examples of the radical R_5 in compounds of formulae (4') and (5') mention may be made especially of $-\text{OH}$;



Of those, hydroxy is of special interest.

The preferred meanings given above for R_5 in L' of formula (2') apply also to R_1 , R_2 , R_3 , R_4 , R_6 , R_7 , R_8 , R_9 and R_{10} in compounds of formulae (4') and (5'), but those radicals may additionally be hydrogen.

According to one embodiment of the present invention, R_1 , R_2 , R_3 , R_4 , R_6 , R_7 , R_8 , R_9 and R_{10} in compounds of formulae (4') and (5') are hydrogen and R_5 in L' of formula (2') is a radical other than hydrogen having the definition and preferred meanings indicated above.

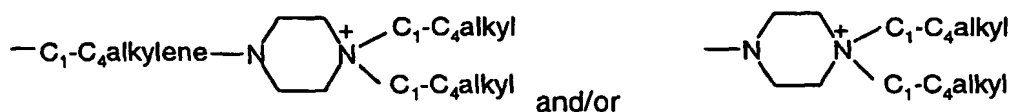
According to a further embodiment of the present invention, R_1 , R_2 , R_4 , R_6 , R_8 , R_9 and R_{10} in compounds of formulae (4') and (5') are hydrogen and R_3 , R_5 and R_7 in compounds of formulae (4') and (5') are radicals other than hydrogen, for each of which the definitions and preferred meanings indicated above for R_5 apply.

Preference is likewise given to compounds of formulae (4') and (5') wherein at least one of the substituents R_1 to R_{10} , preferably R_3 , R_5 and/or R_7 , is one of the following radicals:
 $\text{---}(\text{C}_1\text{---C}_6\text{alkylene})\text{---N}^\oplus\text{R}_{13}\text{R}_{14}\text{R}_{15}$; $\text{---N}(\text{R}_{12})\text{---}(\text{C}_1\text{---C}_6\text{alkylene})\text{---N}^\oplus\text{R}_{13}\text{R}_{14}\text{R}_{15}$; $\text{---N}[(\text{C}_1\text{---C}_6\text{alkylene})\text{---N}^\oplus\text{R}_{13}\text{R}_{14}\text{R}_{15}]_2$; or $\text{---N}(\text{R}_{12})\text{---N}^\oplus\text{R}_{13}\text{R}_{14}\text{R}_{15}$, wherein R_{12} is as defined above and R_{13} , R_{14} and R_{15} are each independently of the others hydrogen or unsubstituted or substituted $\text{C}_1\text{---C}_{18}$ alkyl or unsubstituted or substituted aryl, or R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms; or $\text{---NR}_{13}\text{R}_{14}$; $\text{---}(\text{C}_1\text{---C}_6\text{alkylene})\text{---NR}_{13}\text{R}_{14}$; $\text{---N}(\text{R}_{12})\text{---}(\text{C}_1\text{---C}_6\text{alkylene})\text{---NR}_{13}\text{R}_{14}$; $\text{---N}[(\text{C}_1\text{---C}_6\text{alkylene})\text{---NR}_{13}\text{R}_{14}]_2$; or $\text{---N}(\text{R}_{12})\text{---N---R}_{13}\text{R}_{14}$, wherein R_{12} and R_{15} are as defined above and R_{13} and R_{14} , together with the nitrogen atom linking them, form a 5-, 6- or 7-membered

ring which is unsubstituted or substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl and may contain further hetero atoms, wherein at least one nitrogen atom not bonded to one of the rings A, B and/or C is quaternised.

Greater preference is likewise given to compounds of formulae (4') and (5') according to the invention wherein at least one of the substituents R₁ to R₁₀, preferably R₃, R₅ and/or R₇, is one of the following radicals: -(C₁-C₄alkylene)-N[⊕]R₁₃R₁₄R₁₅; -N(R₁₂)-(C₁-C₄alkylene)-N[⊕]R₁₃R₁₄R₁₅; -N[(C₁-C₄alkylene)-N[⊕]R₁₃R₁₄R₁₅]₂; or -N(R₁₂)-N[⊕]R₁₃R₁₄R₁₅, wherein R₁₂ is hydrogen, unsubstituted or substituted C₁-C₁₂alkyl or unsubstituted or substituted aryl and R₁₃, R₁₄ and R₁₅ are each independently of the others hydrogen or unsubstituted or substituted C₁-C₁₂alkyl or substituted or unsubstituted aryl, or R₁₃ and R₁₄, together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring which is unsubstituted or substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl and may contain further hetero atoms; or -NR₁₃R₁₄; -(C₁-C₄alkylene)-NR₁₃R₁₄; -N(R₁₂)-(C₁-C₄alkylene)-NR₁₃R₁₄; -N[(C₁-C₄alkylene)-NR₁₃R₁₄]₂; or -N(R₁₂)-N-R₁₃R₁₄, wherein R₁₂ is hydrogen, unsubstituted or substituted C₁-C₁₂alkyl or substituted or unsubstituted aryl, and R₁₃ and R₁₄, together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms, wherein at least one nitrogen atom not bonded to one of the rings A, B and/or C is quaternised.

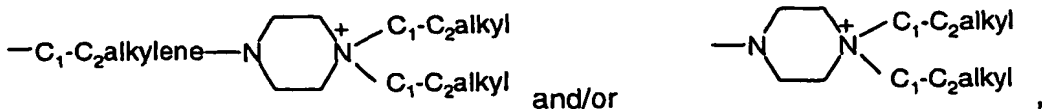
Also important are compounds of formulae (4') and (5') wherein at least one of the substituents R₁ to R₁₀, preferably R₃, R₅ and/or R₇, is a radical



wherein the unbranched or branched alkylene group may be unsubstituted or substituted and wherein the alkyl groups, which are unbranched or branched independently of one another, may be unsubstituted or substituted.

The piperazine ring may also be unsubstituted or substituted.

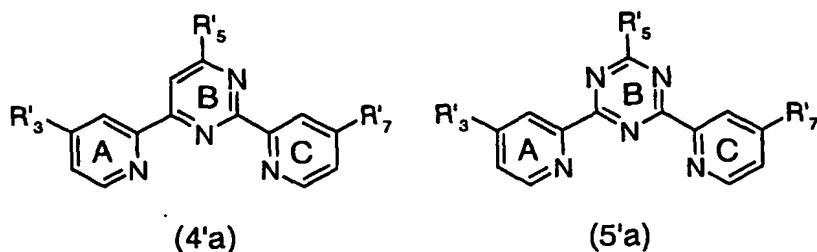
Also especially important are compounds of formulae (4') and (5') wherein at least one of the substituents R₁ to R₁₀, preferably R₃, R₅ and/or R₇, is a radical



wherein the unbranched or branched alkylene group may be unsubstituted or substituted and wherein the alkyl groups, each independently of the other, may be unsubstituted or substituted.

The piperazine ring may also be unsubstituted or substituted.

Compounds of formulae (4') and (5') to which preference is given are those of formula (4'a) and/or (5'a)



wherein R'_3 , R'_5 and R'_7 have the definitions and preferred meanings given above for R_5 in compounds of formulae (4') and (5'), but R'_3 and R'_7 may additionally be hydrogen.

Greater preference is given to compounds of formulae (4'a) and (5'a)

wherein R'_3 , R'_5 and R'_7 have the definitions and preferred meanings given above for R_5 , but R'_3 and R'_7 may additionally be hydrogen, with the proviso that

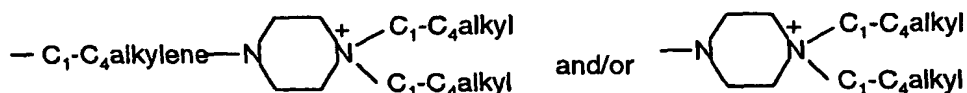
- (i) at least one of the substituents R'_3 , R'_5 and R'_7 is a radical
- $-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$;
 $-N[(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}]_2$; or $-N(R_{12})-N^{\oplus}R_{13}R_{14}R_{15}$, wherein
 R_{12} is as defined above and
 R_{13} , R_{14} and R_{15} are each independently of the others hydrogen or unsubstituted or substituted C_1-C_{18} alkyl or unsubstituted or substituted aryl, or
 R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms; or
 $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$;
 $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; or $-N(R_{12})-N-R_{13}R_{14}$, wherein
 R_{12} is as defined above and

R₁₃ and R₁₄, together with the nitrogen atom linking them, form a 5-, 6- or 7-membered ring which may be unsubstituted or substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl and may contain further hetero atoms, wherein at least one nitrogen atom not bonded to one of the rings A, B and/or C is quaternised.

Even greater preference is given to compounds of formulae (4'a) and (5'a)

wherein R'₃, R'₅ and R'₇ have the definitions and preferred meanings given above for R₅, but R'₃ and R'₇ may additionally be hydrogen, with the proviso that

- (i) at least one of the substituents R'₃, R'₅ and R'₇ is one of the radicals

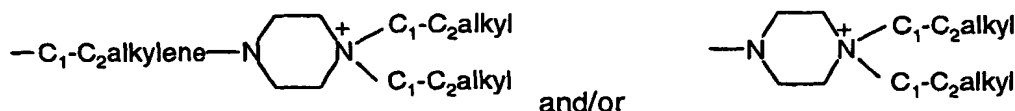


wherein the unbranched or branched alkylene group may be unsubstituted or substituted, and wherein the alkyl groups, which are branched or unbranched independently of one another, may be unsubstituted or substituted and wherein the piperazine ring may be unsubstituted or substituted.

Special preference is given to compounds of formulae (4'a) and (5'a)

wherein R'₃, R'₅ and R'₇ have the definitions and preferred meanings given above for R₅, but R'₃ and R'₇ may additionally be hydrogen, with the proviso that

- (i) at least one of the substituents R'₃, R'₅ and R'₇ is one of the radicals



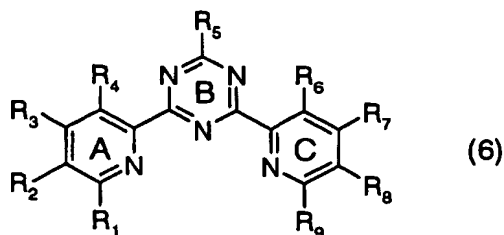
wherein the unbranched or branched alkylene group may be unsubstituted or substituted, and wherein the alkyl groups, which are branched or unbranched independently of one another, may be unsubstituted or substituted and wherein the piperazine ring may be unsubstituted or substituted.

Preference is given to compounds of formulae (4'), (4'a), (5') and (5'a) in which 1 quaternised nitrogen atom is present.

Preference is likewise given to compounds of formulae (4'), (4'a), (5') and (5'a) in which 2 or 3 quaternised nitrogen atoms are present.

Special preference is given to compounds of formulae (4'), (4'a), (5') and (5'a) in which none of the quaternised nitrogen atoms is bonded directly to one of the rings A, B and/or C.

The present invention relates also to novel ligands L of formula (6)



wherein

R_1 , R_2 , R_4 , R_5 , R_6 , R_7 , R_8 and R_9 are each independently of the others hydrogen; unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl; cyano; halogen; nitro; $-COOR_{11}$ or $-SO_3R_{11}$ wherein

R_{11} is in each case hydrogen, a cation or unsubstituted or substituted C_1 - C_{18} alkyl or substituted or unsubstituted aryl; $-SR_{12}$, $-SO_2R_{12}$ or $-OR_{12}$ wherein

R_{12} is in each case hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl; $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N^+R_{13}R_{14}R_{15}$;

$-(C_1-C_6\text{alkylene})-N^+R_{13}R_{14}R_{15}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$;

$-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; $-N(R_{12})-(C_1-C_6\text{alkylene})-N^+R_{13}R_{14}R_{15}$;

$-N[(C_1-C_6\text{alkylene})-N^+R_{13}R_{14}R_{15}]_2$; $-N(R_{12})-N-R_{13}R_{14}$; or $-N(R_{12})-N^+R_{13}R_{14}R_{15}$, wherein

R_{12} is as defined above and

R_{13} , R_{14} and R_{15} are each independently of the other(s) hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl, or

R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms,

and

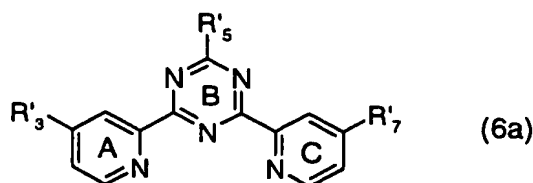
R_3 is phenyl substituted by C_1 - C_4 alkyl, C_1 - C_4 alkoxy, hydroxy, sulfo, sulfato, halogen, cyano, nitro, carboxy, amino, N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, N-phenylamino, N-naphthylamino, phenyl, phenoxy or by naphthyloxy, substituted C_1 - C_{18} alkyl or substituted or unsubstituted aryl; $-CH_3$; C_3 - C_{18} alkyl; cyano; halogen; nitro; $-COOR_{11}$ or $-SO_3R_{11}$ wherein

R_{11} is in each case hydrogen, a cation or unsubstituted or substituted C_1 - C_{18} alkyl or substituted or unsubstituted aryl; $-SR_{12}$, $-SO_2R_{12}$ or $-OR_{12}$ wherein

R_{12} is in each case hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or unsubstituted or substituted aryl; $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N^{\oplus}R_{13}R_{14}R_{15}$; $-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; $-N(R_{12})-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$; $-N[(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}]_2$; $-N(R_{12})-N-R_{13}R_{14}$; or $-N(R_{12})-N^{\oplus}R_{13}R_{14}R_{15}$, wherein R_{12} is as defined above and

R_{13} , R_{14} and R_{15} are each independently of the other(s) hydrogen or unsubstituted or substituted C_1 - C_{18} alkyl or substituted or unsubstituted aryl, or R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms.

Preference is given to compounds of formula (6a)



wherein R'_3 and R'_7 have the definitions and preferred meanings indicated above for R_3 and R_7 , and R'_5 has the definition and preferred meanings indicated above for R_5 .

Special preference is given to compounds of formula (6a)

wherein

R'_5 is C_1 - C_4 alkoxy; hydroxy; N-mono- or N,N-di- C_1 - C_4 alkylamino substituted by hydroxy in the alkyl moiety; or $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; or $-N(R_{12})-N-R_{13}R_{14}$, wherein

R_{12} is hydrogen; C_1 - C_{12} alkyl or unsubstituted phenyl or phenyl substituted by (substituted in the alkyl moiety by hydroxy) N-mono- or N,N-di- C_1 - C_4 alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-, phenoxy- or naphthyloxy,

R_{13} and R_{14} are each independently of the other hydrogen; unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above or

R_{13} and R_{14} , together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring that is unsubstituted or substituted by at least one unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl, especially a pyrrolidine, piperidine, piperazine, morpholine or azepane ring, and

R'_3 is C_1 - C_4 alkoxy; hydroxy; N-mono- or N,N-di- C_1 - C_4 alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; or $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; or $-N(R_{12})-N-R_{13}R_{14}$, wherein

R_{12} is hydrogen; C_1 - C_{12} alkyl or unsubstituted phenyl or phenyl substituted by (substituted in the alkyl moiety by hydroxy) N-mono- or N,N-di- C_1 - C_4 alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-, phenoxy- or naphthyloxy, and

R_{13} and R_{14} are each independently of the other hydrogen; unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or

R_{13} and R_{14} , together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring that is unsubstituted or substituted by at least one unsubstituted C_1 - C_4 alkyl and/or substituted C_1 - C_4 alkyl, especially a pyrrolidine, piperidine, piperazine, morpholine or azepane ring, and

R'_7 is hydrogen; C_1 - C_4 alkoxy; hydroxy; N-mono- or N,N-di- C_1 - C_4 alkylamino substituted by hydroxy in the alkyl moiety; or $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; or $-N(R_{12})-N-R_{13}R_{14}$, wherein

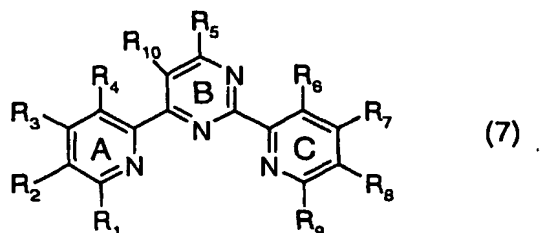
R_{12} is hydrogen; C_1 - C_{12} alkyl or unsubstituted or (substituted in the alkyl moiety by hydroxy) N-mono- or N,N-di- C_1 - C_4 alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-, phenoxy- or naphthyloxy-substituted phenyl, and

R_{13} and R_{14} are each independently of the other hydrogen; unsubstituted or hydroxy-substituted C_1 - C_{12} alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or

R_{13} and R_{14} , together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring that is unsubstituted or substituted by at least one unsubstituted C_1 - C_4 alkyl and/or

substituted C₁-C₄alkyl, especially a pyrrolidine, piperidine, piperazine, morpholine or azepane ring.

The present invention relates also to the novel ligands L of formula (7)



wherein R₁, R₂, R₃, R₄, R₅, R₆, R₈, R₉ and R₁₀ are each independently of the others hydrogen; unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; cyano; halogen; nitro; -COOR₁₁ or -SO₃R₁₁ wherein

R₁₁ is in each case hydrogen, a cation or unsubstituted or substituted C₁-C₁₈alkyl or substituted or unsubstituted aryl; -SR₁₂, -SO₂R₁₂ or -OR₁₂ wherein

R₁₂ is in each case hydrogen or unsubstituted or substituted C₁-C₁₈alkyl or substituted or unsubstituted aryl; -NR₁₃R₁₄; -(C₁-C₆alkylene)-NR₁₃R₁₄; -N[⊕]R₁₃R₁₄R₁₅;

-(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅; -N(R₁₂)-(C₁-C₆alkylene)-NR₁₃R₁₄;

-N[(C₁-C₆alkylene)-NR₁₃R₁₄]₂; -N(R₁₂)-(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅;

-N[(C₁-C₆alkylene)-N[⊕]R₁₃R₁₄R₁₅]₂; -N(R₁₂)-N-R₁₃R₁₄; or -N(R₁₂)-N[⊕]R₁₃R₁₄R₁₅, wherein

R₁₂ is as defined above and

R₁₃, R₁₄ and R₁₅ are each independently of the other(s) hydrogen or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl, or

R₁₃ and R₁₄, together with the nitrogen atom linking them, form an unsubstituted or substituted 5-, 6- or 7-membered ring which may contain further hetero atoms, and

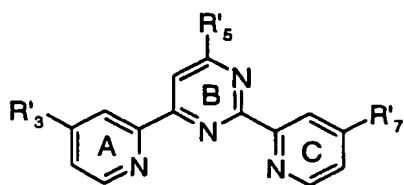
R₇ is phenyl substituted by C₁-C₄alkyl, C₁-C₄alkoxy, hydroxy, sulfo, sulfato, halogen, cyano, nitro, carboxy, amino, N-mono- or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety, N-phenylamino, N-naphthylamino, phenyl, phenoxy or by naphthyl, substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; -CH₃; C₃-C₁₈alkyl; cyano; F; Br; I; nitro; -COOR₁₁ or -SO₃R₁₁ wherein

R₁₁ is in each case hydrogen, a cation or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; -SR₁₂, -SO₂R₁₂ or -OR₁₂ wherein

R₁₂ is in each case hydrogen or unsubstituted or substituted C₁-C₁₈alkyl or unsubstituted or substituted aryl; -NR₁₃R₁₄; -(C₁-C₆alkylene)-NR₁₃R₁₄; -N[⊕]R₁₃R₁₄R₁₅;

$-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$; $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$;
 $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; $-N(R_{12})-(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}$;
 $-N[(C_1-C_6\text{alkylene})-N^{\oplus}R_{13}R_{14}R_{15}]_2$; $-N(R_{12})-N-R_{13}R_{14}$; or $-N(R_{12})-N^{\oplus}R_{13}R_{14}R_{15}$, wherein
 R_{12} is as defined above and
 R_{13} , R_{14} and R_{15} are each independently of the other(s) hydrogen or unsubstituted or
substituted C_1-C_{18} alkyl or substituted or unsubstituted aryl, or
 R_{13} and R_{14} , together with the nitrogen atom linking them, form an unsubstituted or
substituted 5-, 6- or 7-membered ring which may contain further hetero atoms.

Preference is given to compounds of formula (7a)



(7a)

wherein R'_3 and R'_7 have the definitions and preferred meanings indicated above for R_3 and R_7 , and R'_5 has the definition and preferred meanings indicated above for R_5 .

Special preference is given to compounds of formula (7a)

wherein

R'_5 is C_1-C_4 alkoxy; hydroxy; N-mono- or N,N-di- C_1-C_4 alkylamino substituted by
hydroxy in the alkyl moiety; or $-NR_{13}R_{14}$; $-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$;
 $-N(R_{12})-(C_1-C_6\text{alkylene})-NR_{13}R_{14}$; $-N[(C_1-C_6\text{alkylene})-NR_{13}R_{14}]_2$; or
 $-N(R_{12})-N-R_{13}R_{14}$, wherein

R_{12} is hydrogen; C_1-C_{12} alkyl or unsubstituted phenyl or phenyl substituted by
(substituted in the alkyl moiety by hydroxy) N-mono- or
N,N-di- C_1-C_4 alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-,
phenoxy- or naphthyloxy,

R_{13} and R_{14} are each independently of the other hydrogen; unsubstituted or
hydroxy-substituted C_1-C_{12} alkyl, unsubstituted phenyl or phenyl substituted as
indicated above, or

R_{13} and R_{14} , together with the nitrogen atom linking them, form a pyrrolidine,
piperidine, piperazine, morpholine or azepane ring that is unsubstituted or

substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl, especially a pyrrolidine, piperidine, piperazine, morpholine or azepane ring, and

R'₃ is C₁-C₄alkoxy; hydroxy; N-mono- or N,N-di-C₁-C₄alkylamino unsubstituted or substituted by hydroxy in the alkyl moiety; or -NR₁₃R₁₄; -(C₁-C₆alkylene)-NR₁₃R₁₄; -N(R₁₂)-(C₁-C₆alkylene)-NR₁₃R₁₄; -N[(C₁-C₆alkylene)-NR₁₃R₁₄]₂; or -N(R₁₂)-N-R₁₃R₁₄, wherein

R₁₂ is hydrogen; C₁-C₁₂alkyl or unsubstituted phenyl or phenyl substituted by (substituted in the alkyl moiety by hydroxy) N-mono- or N,N-di-C₁-C₄alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-, phenoxy- or naphthyloxy, and

R₁₃ and R₁₄ are each independently of the other hydrogen; unsubstituted or hydroxy-substituted C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or

R₁₃ and R₁₄, together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring that is unsubstituted or substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl, especially a pyrrolidine, piperidine, piperazine, morpholine or azepane ring,

R'₇ is hydrogen, C₁-C₄alkoxy; hydroxy; N-mono- or N,N-di-C₁-C₄alkylamino substituted by hydroxy in the alkyl moiety; or -NR₁₃R₁₄; -(C₁-C₆alkylene)-NR₁₃R₁₄; -N(R₁₂)-(C₁-C₆alkylene)-NR₁₃R₁₄; -N[(C₁-C₆alkylene)-NR₁₃R₁₄]₂; or -N(R₁₂)-N-R₁₃R₁₄, wherein

R₁₂ is hydrogen; C₁-C₁₂alkyl or unsubstituted phenyl or phenyl substituted by (substituted in the alkyl moiety by hydroxy) N-mono- or N,N-di-C₁-C₄alkylamino-, N-phenylamino-, N-naphthylamino-, phenyl-, phenoxy- or naphthyloxy, and

R₁₃ and R₁₄ are each independently of the other hydrogen; unsubstituted or hydroxy-substituted C₁-C₁₂alkyl, unsubstituted phenyl or phenyl substituted as indicated above, or

R₁₃ and R₁₄, together with the nitrogen atom linking them, form a pyrrolidine, piperidine, piperazine, morpholine or azepane ring that is unsubstituted or substituted by at least one unsubstituted C₁-C₄alkyl and/or substituted C₁-C₄alkyl, especially a pyrrolidine, piperidine, piperazine, morpholine or azepane ring.

Preferably, the metal complex compounds of formula (1) and/or (1') are used together with peroxy compounds. Examples that may be mentioned in that regard include the following uses:

- a) the bleaching of stains or soiling on textile material in the context of a washing process;
- b) the prevention of redeposition of migrating dyes during the washing of textile material;
- c) the cleaning of hard surfaces, especially kitchen surfaces, wall tiles or floor tiles, for example to remove stains that have formed as a result of the action of moulds ("mould stains") ;
- d) use in washing and cleaning solutions having an antibacterial action;
- e) as pretreatment agents for bleaching textiles;
- f) as catalysts in selective oxidation reactions in the context of organic synthesis,
- g) as catalysts for waste water treatment.

A further use is concerned with the use of at least one metal complex compound of formula (1) and/or (1') as a catalyst for reactions with peroxy compounds for bleaching in the context of paper-making. This relates especially to the delignification of cellulose and bleaching of the pulp, which can be carried out in accordance with customary procedures. Also of interest is the use of at least one metal complex compound of formula (1) and/or (1') as a catalyst for reactions with peroxy compounds for the bleaching of waste printed paper.

Preference is given to the bleaching of stains or soiling on textile material, the prevention of redeposition of migrating dyes in the context of a washing process, or the cleaning of hard surfaces, especially kitchen surfaces, wall tiles or floor tiles. The preferred metals are in this case manganese and/or iron.

It should be emphasised that, for example, in the bleaching of textile material, the metal complex compounds do not cause any appreciable damage to fibres and dyeings.

The metal complexes are also used as catalysts for oxidation reactions using molecular oxygen and/or air.

Processes for preventing the redeposition of migrating dyes in a washing liquor are usually carried out by adding to the washing liquor (which comprises a peroxide-containing detergent) from 0.1 to 200 mg, especially from 1 to 75 mg, more especially from 3 to 50 mg, of one or more metal complex compounds of formula (1) and/or (1') per litre of washing

liquor. Alternatively, it is possible to add a detergent that already comprises one or two metal complex compounds. It will be understood that in such an application, as well as in the other applications, the metal complex compounds of formula (1) and/or (1') can alternatively be formed *in situ*, the metal salt (e.g. manganese(II) salt, such as manganese(II) chloride, and/or iron(II) salt, such as iron(II) chloride) and the ligand being added in the desired molar ratios.

The present invention furthermore relates to a combined process for the prevention of redeposition of migrating dyes and the simultaneous bleaching of stains or soiling on textile material. Metal complexes of formula (1) and/or (1'), especially manganese complexes of formula (1) and/or (1'), are used for that purpose. It is also possible to use manganese complexes of formula (1) and/or (1') together with iron complexes of formula (1) and/or (1').

Processes for the prevention of redeposition of migrating dyes in a washing liquor are usually carried out by adding to the washing liquor (which comprises a peroxide-containing detergent) from 0.1 to 200 mg, especially from 1 to 75 mg, more especially from 3 to 50 mg, per litre of washing liquor, of manganese complexes of formula (1) and/or (1'), optionally together with iron complexes of formula (1) and/or (1'). Alternatively, it is possible to add a composition that already comprises the metal complex mixture in question. It will be understood that in such an application, as well as in the other applications, the metal complex compounds of formula (1) and/or (1') can alternatively be formed *in situ*, the metal salt (e.g. manganese(II) salt, such as manganese(II) chloride, and/or iron(II) salt, such as iron(II) chloride) and the ligand being added in the desired molar ratios.

The present invention relates also to mixtures of manganese complexes of formula (1) and/or (1') with iron complexes of formula (1) and/or (1').

The present invention relates also to a detergent, cleaning, disinfecting or bleaching composition containing

- I) from 0 to 50%, preferably from 0 to 30%, A) of an anionic surfactant and/or B) of a non-ionic surfactant,
- II) from 0 to 70%, preferably from 0 to 50%, C) of a builder substance,
- III) from 1 to 99%, preferably from 1 to 50%, D) of a peroxide or of a peroxide-forming substance,

- IV) E) at least one metal complex compound of formula (1) and/or (1') in an amount that, in the liquor, gives a concentration of from 0.5 to 50 mg/litre of liquor, preferably from 1 to 30 mg/litre of liquor, when from 0.5 to 20 g/litre of the detergent, cleaning, disinfecting or bleaching agent are added to the liquor, and
- V) water ad 100%.

The present invention relates also to a detergent, cleaning, disinfecting or bleaching composition that is free of peroxide and/or "peroxide-forming substance" and contains

- I) from 0 to 50% by weight, preferably from 0 to 30% by weight, A) of an anionic surfactant and/or B) of a non-ionic surfactant,
- II) from 0 to 70% by weight, preferably from 0 to 50% by weight, C) of a builder substance,
- III) D) at least one metal complex compound of formula (1) and/or (1') in an amount that, in the liquor, gives a concentration of from 0.5 to 100 mg/litre of liquor, preferably from 1 to 50 mg/litre of liquor, when from 0.5 to 20 g/litre of the detergent, cleaning, disinfecting or bleaching agent are added to the liquor, and
- IV) water ad 100% by weight.

The above percentages are in each case percentages by weight, based on the total weight of the composition. The compositions preferably contain from 0.005 to 2% of a metal complex compound of formula (1), especially from 0.01 to 1% and preferably from 0.05 to 1%.

When the compositions according to the invention comprise a component A) and/or B), the amount thereof is preferably from 1 to 50%, especially from 1 to 30%.

When the compositions according to the invention comprise a component C), the amount thereof is preferably from 1 to 70%, especially from 1 to 50%. Special preference is given to an amount of from 5 to 50% by weight and especially an amount of from 10 to 50%.

Corresponding detergent, cleaning, disinfecting or bleaching processes are usually carried out by using an aqueous liquor comprising a peroxide and from 0.1 to 200 mg of one or more compounds of formula (1) and/or (1') per litre of liquor. Preferably, the liquor contains from 1 to 30 mg of at least one compound of formula (1) and/or (1') per litre of liquor.

The composition according to the invention can be, for example, a peroxide-containing heavy-duty detergent or a separate bleaching additive. A bleaching additive is used in the removal of coloured stains on textiles in a separate liquor, before the clothes are washed

with a bleach-free detergent. A bleaching additive can also be used in a liquor together with a bleach-free detergent. Stain removers can be applied directly to the textile in question and are used especially for pretreatment in the event of heavy local soiling. The stain remover can be applied in liquid form, by a spraying method or in the form of a solid substance.

Granules can be prepared, for example, by first preparing an initial powder by spray-drying an aqueous suspension comprising all the components listed above except for components D) and E, and then adding the dry components D) and E) and mixing everything together. It is also possible to add component E) to an aqueous suspension containing components A), B) and C), then carry out spray-drying, and then mix component D) with the dry mass.

It is furthermore possible to start with an aqueous suspension that comprises components A) and C), but none or only some of component B). The suspension is spray-dried, then component E) is mixed with component B) and added, and finally component D) is admixed in the dry state.

It is also possible to mix all the components together in the dry state.

The anionic surfactant A) can be, for example, a sulfate, sulfonate or carboxylate surfactant or a mixture thereof. Preference is given to alkylbenzenesulfonates, alkyl sulfates, alkyl ether sulfates, olefin sulfonates, fatty acid salts, alkyl and alkenyl ether carboxylates or to an α -sulfonic fatty acid salt or an ester thereof.

Preferred sulfonates are, for example, alkylbenzenesulfonates having from 10 to 20 carbon atoms in the alkyl radical, alkyl sulfates having from 8 to 18 carbon atoms in the alkyl radical, alkyl ether sulfates having from 8 to 18 carbon atoms in the alkyl radical, and fatty acid salts derived from palm oil or tallow and having from 8 to 18 carbon atoms in the alkyl moiety. The average molar number of ethylene oxide units added to the alkyl ether sulfates is from 1 to 20, preferably from 1 to 10. The cation in the anionic surfactants is preferably an alkaline metal cation, especially sodium or potassium, more especially sodium. Preferred carboxylates are alkali metal sarcosinates of formula $R_{19}-CON(R_{20})CH_2COOM_1$ wherein R_{19} is C_8-C_{17} alkyl or C_8-C_{17} alkenyl, R_{20} is C_1-C_4 alkyl and M_1 is an alkali metal, especially sodium.

The non-ionic surfactant B) may be, for example, a primary or secondary alcohol ethoxylate, especially a C_8-C_{20} aliphatic alcohol, ethoxylated with an average of from 1 to 20 mol of

ethylene oxide per alcohol group. Preference is given to primary and secondary C₁₀-C₁₅ aliphatic alcohols ethoxylated with an average of from 1 to 10 mol of ethylene oxide per alcohol group. Non-ethoxylated non-ionic surfactants, for example alkylpolyglycosides, glycerol monoethers and polyhydroxyamides (glucamide), may likewise be used.

The total amount of anionic and non-ionic surfactants is preferably from 5 to 50% by weight, especially from 5 to 40% by weight and more especially from 5 to 30% by weight. The lower limit of those surfactants to which even greater preference is given is 10% by weight.

As builder substance C) there come into consideration, for example, alkali metal phosphates, especially tripolyphosphates, carbonates and hydrogen carbonates, especially their sodium salts, silicates, aluminum silicates, polycarboxylates, polycarboxylic acids, organic phosphonates, aminoalkylenepoly(alkylenephosphonates) and mixtures of such compounds.

Silicates that are especially suitable are sodium salts of crystalline layered silicates of the formula $\text{NaHSi}_t\text{O}_{2t+1} \cdot p\text{H}_2\text{O}$ or $\text{Na}_2\text{Si}_t\text{O}_{2t+1} \cdot p\text{H}_2\text{O}$ wherein t is a number from 1.9 to 4 and p is a number from 0 to 20.

Among the aluminum silicates, preference is given to those commercially available under the names zeolite A, B, X and HS, and also to mixtures comprising two or more such components. Special preference is given to zeolite A.

Among the polycarboxylates, preference is given to polyhydroxycarboxylates, especially citrates, and acrylates, and also to copolymers thereof with maleic anhydride. Preferred polycarboxylic acids are nitrilotriacetic acid, ethylenediaminetetraacetic acid and ethylenediamine disuccinate either in racemic form or in the enantiomerically pure (S,S) form.

Phosphonates or aminoalkylenepoly(alkylenephosphonates) that are especially suitable are alkali metal salts of 1-hydroxyethane-1,1-diphosphonic acid, nitrilotris(methylenephosphonic acid), ethylenediaminetetramethylenephosphonic acid and diethylenetriaminepenta-methylenephosphonic acid, and also salts thereof.

Suitable peroxides include, for example, organic and inorganic peroxides (for example sodium peroxide), which are known from the literature and are commercially available and bleach textile materials at the usual washing temperatures (5 – 95°C).

Organic peroxides to which preference is given are, for example, mono- or poly-peroxides having at least 3 carbon atoms, preferably from 6 to 20 carbon atoms, in the alkyl chain. Greater preference is given to diperoxydicarboxylates having from 6 to 12 carbon atoms, for example diperoxyperacetates, diperoxypersebacates diperoxyphthalates and diperoxydodecanedioates, emphasis being given especially to the free acids thereof.

Special preference is given, for example, to mono- and poly-peroxides, especially organic peracids or salts thereof, such as phthalimidoperoxyacaproic acid, peroxybenzoic acid, diperoxydodecanedioic acid, diperoxynonanedioic acid, diperoxydecanedioic acid, diperoxyphthalic acid and salts thereof.

The total content of peroxides is preferably from 0.5 to 30% by weight, especially from 1 to 20% by weight and more especially from 1 to 15% by weight. When a peroxide is used, greater preference is given to a lower limit of 2% by weight, especially 5% by weight.

It is preferred, however, to use inorganic peroxides, for example persulfates, perborates, percarbonates and/or persilicates. It will be understood that it is also possible to use mixtures of inorganic and/or organic peroxides. The peroxides may be in various crystalline forms and with a varying water content, and they may also be used together with other inorganic or organic compounds in order to improve their storage stability.

The addition of peroxides to the composition is preferably carried out by mixing the components together, for example using a screw metering system and/or a fluidised bed mixer.

The compositions may, in addition to comprising the combination according to the invention, comprise one or more optical brighteners, for example from the classes bis-triazinylamino-stilbenedisulfonic acid, bis-triazolyl-stilbenedisulfonic acid, bis-styryl-biphenyl or bis-benzofuranylbiphenyl, a bis-benzoxalyl derivative, bis-benzimidazolyl derivative or coumarin derivative or a pyrazoline derivative.

The compositions may furthermore comprise one or more auxiliaries. Such auxiliaries are, for example, dirt-suspending agents, for example sodium carboxymethylcellulose; pH regulators, for example alkali metal or alkaline earth metal silicates; foam regulators, for

example soap; salts for adjusting the spray drying and the granulating properties, for example sodium sulfate; perfumes; and also, if appropriate, antistatics and softening agents such as, for example, smectite; bleaching agents; pigments; and/or toning agents. These constituents should especially be stable to any bleaching agent employed.

Such auxiliaries are added in a total amount of from 0.1 to 20% by weight, especially from 0.5 to 10% by weight, more especially from 0.5 to 5% by weight, based on the total weight of the detergent formulation.

Furthermore, the detergent may optionally also comprise enzymes. Enzymes can be added for the purpose of stain removal. The enzymes usually improve the action on stains caused by protein or starch, such as, for example, blood, milk, grass or fruit juices. Preferred enzymes are cellulases and proteases, especially proteases. Cellulases are enzymes that react with cellulose and its derivatives and hydrolyse them to form glucose, cellobiose and cellooligosaccharides. Cellulases remove dirt and, in addition, have the effect of enhancing the soft handle of the fabric.

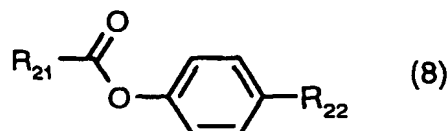
Examples of customary enzymes include, but are by no means limited to, the following: proteases as described in US-B-6 242 405, column 14, lines 21 to 32; lipases as described in US-B-6 242 405, column 14, lines 33 to 46; amylases as described in US-B-6 242 405, column 14, lines 47 to 56; and cellulases as described in US-B-6 242 405, column 14, lines 57 to 64.

The enzymes, when used, may be present in a total amount of from 0.01 to 5% by weight, especially from 0.05 to 5% by weight and more especially from 0.1 to 4% by weight, based on the total weight of the detergent formulation.

In order to enhance the bleaching action, the compositions may, in addition to comprising the catalysts described herein, also comprise photocatalysts the action of which is based on the generation of singlet oxygen.

In addition to using the bleach catalyst according to formula (1) and/or (1'), it is also possible to use further transition metal salts or complexes known as bleach-activating active substances and/or to use conventional bleach activators, that is, compounds that, under the conditions of perhydrolysis, yield unsubstituted or substituted perbenzo- and/or peroxy-carboxylic acids having from 1 to 10 carbon atoms, especially from 2 to 4 carbon atoms. The customary bleach activators mentioned earlier, which contain O- and/or N-acyl groups having

the mentioned number of carbon atoms and/or unsubstituted or substituted benzoyl groups, are suitable. Preference is given to polyacylated alkylenediamines, especially tetraacetylenediamine (TAED), acylated glycourils, especially tetraacetylglycoluril (TAGU), N,N-diacetyl-N,N-dimethylurea (DDU), acylated triazine derivatives, especially 1,5-diacetyl-2,4-dioxohexahydro-1,3,5-triazine (DADHT), compounds of formula (8):



wherein R_{21} is a sulfonate group, a carboxylic acid group or a carboxylate group and wherein R_{22} is a linear or branched (C_7 - C_{15})alkyl, especially activators known under the names SNOBS, SLOBS and DOBA, acylated polyhydric alcohols, especially triacetin, ethylene glycol diacetate and 2,5-diacetoxy-2,5-dihydrofuran and also acetylated sorbitol and mannitol and acylated sugar derivatives, especially pentaacetyl glucose (PAG), sucrose polyacetate (SUPA), pentaacetyl fructose, tetraacetyl xylose and octaacetyl lactose, as well as acetylated, optionally N-alkylated glucamine and gluconolactone. Conventional bleach-activator combinations known from German Patent Application DE-A-44 43 177 may also be used. As bleach activators, there also come into consideration nitrile compounds that with peroxides form perimine acids.

Further preferred additives to the compositions according to the invention are dye-fixing agents and/or polymers which, during the washing of textiles, prevent staining caused by dyes in the washing liquor that have been released from the textiles under the washing conditions. Such polymers are preferably polyvinylpyrrolidones, polyvinylimidazoles or polyvinylpyridine-N-oxides, which may have been modified by the incorporation of anionic or cationic substituents, especially those having a molecular weight in the range of from 5000 to 60 000, more especially from 10 000 to 50 000. Such polymers are usually used in a total amount of from 0.01 to 5% by weight, especially from 0.05 to 5% by weight, more especially from 0.1 to 2% by weight, based on the total weight of the detergent formulation. Preferred polymers are those mentioned in WO-A-02/02865 (see especially page 1, last paragraph and page 2, first paragraph).

The detergent formulations can take a variety of physical forms such as, for example, powder, granule, tablets (tabs) and liquid. Examples thereof include, *inter alia*, conventional high-performance detergent powders, supercompact high-performance detergent powders and tabs. One important physical form is the so-called concentrated granular form, which is added to a washing machine.

Also of importance are so-called compact or supercompact detergents. In the field of detergent manufacture, there is a trend towards the production of such detergents that contain an increased amount of active substances. In order to minimize energy consumption during the washing procedure, compact or supercompact detergents need to act effectively at low washing temperatures, for example below 40°C or even at room temperature (25°C). Such detergents usually contain only small amounts of fillers or of substances, such as sodium sulfate or sodium chloride, required for detergent manufacture. The total amount of such substances is usually from 0 to 10% by weight, especially from 0 to 5% by weight, and more especially from 0 to 1% by weight, based on the total weight of the detergent formulation. Such (super)compact detergents usually have a bulk density of from 650 to 1000 g/l, especially from 700 to 1000 g/l and more especially from 750 to 1000 g/l. The detergent formulations can also be in the form of tablets (tabs). The advantages of tabs reside in the ease of dispensing and convenience in handling. Tabs are the most compact form of solid detergent formulation and usually have a volumetric density of, for example, from 0.9 to 1.3 kg/litre. To achieve rapid dissolution, such tabs generally contain special dissolution aids:

- carbonate/hydrogen carbonate/citric acid as effervescent;
- disintegrators, such as cellulose, carboxymethyl cellulose or cross-linked poly(N-vinylpyrrolidone);
- rapidly dissolving materials, such as sodium (potassium) acetates, or sodium (potassium) citrates;
- rapidly dissolving, water-soluble, rigid coating agents, such as dicarboxylic acids.

The tabs may also comprise combinations of such dissolution aids.

The detergent formulation may also be in the form of an aqueous liquid containing from 5 to 50% by weight, preferably from 10 to 35% by weight, of water or in the form of a non-aqueous liquid containing no more than 5% by weight, preferably from 0 to 1% by weight, of water. Non-aqueous liquid detergent formulations may comprise other solvents as carriers. Low molecular weight primary or secondary alcohols, for example methanol, ethanol,

propanol and isopropanol, are suitable for that purpose. The solubilising surfactant used is preferably a monohydroxy alcohol but polyols, such as those containing from 2 to 6 carbon atoms and from 2 to 6 hydroxy groups, for example 1,3-propanediol, ethylene glycol, glycerol and 1,2-propanediol, can also be used. Such carriers are usually used in a total amount of from 5% to 90% by weight, preferably from 10% to 50% by weight, based on the total weight of the detergent formulation. The detergent formulations can also be used in so-called "unit liquid dose" form.

The invention relates also to granules that comprise the catalysts according to the invention and are suitable for incorporation into a powder-form or granular detergent, cleaning or bleaching composition. Such granules preferably comprise:

- a) from 1 to 99% by weight, preferably from 1 to 40% by weight, and especially from 1 to 30% by weight, of at least one metal complex compound of formula (1) and/or (1'),
- b) from 1 to 99% by weight, preferably from 10 to 99% by weight, and especially from 20 to 80% by weight, of a binder,
- c) from 0 to 20% by weight, especially from 1 to 20% by weight, of an encapsulating material,
- d) from 0 to 20% by weight of a further additive and
- e) from 0 to 20% by weight of water.

As binder (b) there come into consideration water-soluble, dispersible or water-emulsifiable anionic dispersants, non-ionic dispersants, polymers and waxes.

The anionic dispersants used are, for example, commercially available water-soluble anionic dispersants for dyes, pigments etc..

The following products, especially, come into consideration: condensation products of aromatic sulfonic acids and formaldehyde, condensation products of aromatic sulfonic acids with unsubstituted or chlorinated diphenyls or diphenyl oxides and optionally formaldehyde, (mono-/di-)alkylnaphthalenesulfonates, sodium salts of polymerised organic sulfonic acids, sodium salts of polymerised alkylnaphthalenesulfonic acids, sodium salts of polymerised alkylbenzenesulfonic acids, alkylarylsulfonates, sodium salts of alkyl polyglycol ether sulfates, polyalkylated polynuclear arylsulfonates, methylene-linked condensation products of arylsulfonic acids and hydroxyarylsulfonic acids, sodium salts of dialkylsulfosuccinic acid, sodium salts of alkyl diglycol ether sulfates, sodium salts of polynaphthalenemethanesulfonates, lignosulfonates or oxylignosulfonates and heterocyclic polysulfonic acids.

Especially suitable anionic dispersants are condensation products of naphthalenesulfonic acids with formaldehyde, sodium salts of polymerised organic sulfonic acids, (mono-/di)-alkylnaphthalenesulfonates, polyalkylated polynuclear arylsulfonates, sodium salts of polymerised alkylbenzenesulfonic acid, lignosulfonates, oxylignosulfonates and condensation products of naphthalenesulfonic acid with a polychloromethyldiphenyl.

Suitable non-ionic dispersants are especially compounds having a melting point of, preferably, at least 35°C that are emulsifiable, dispersible or soluble in water, for example the following compounds:

1. fatty alcohols having from 8 to 22 carbon atoms, especially cetyl alcohol;
2. addition products of, preferably, from 2 to 80 mol of alkylene oxide, especially ethylene oxide, wherein some of the ethylene oxide units may have been replaced by substituted epoxides, such as styrene oxide and/or propylene oxide, with higher unsaturated or saturated monoalcohols, fatty acids, fatty amines or fatty amides having from 8 to 22 carbon atoms or with benzyl alcohols, phenyl phenols, benzyl phenols or alkyl phenols, the alkyl radicals of which have at least 4 carbon atoms;
3. alkylene oxide, especially propylene oxide, condensation products (block polymers);
4. ethylene oxide/propylene oxide adducts with diamines, especially ethylenediamine;
5. reaction products of a fatty acid having from 8 to 22 carbon atoms and a primary or secondary amine having at least one hydroxy-lower alkyl or lower alkoxy-lower alkyl group, or alkylene oxide addition products of such hydroxyalkyl-group-containing reaction products;
6. sorbitan esters, preferably having long-chain ester groups, or ethoxylated sorbitan esters, such as polyoxyethylene sorbitan monolaurate having from 4 to 10 ethylene oxide units or polyoxyethylene sorbitan trioleate having from 4 to 20 ethylene oxide units;
7. addition products of propylene oxide with a tri- to hexa-hydric aliphatic alcohol having from 3 to 6 carbon atoms, e.g. glycerol or pentaerythritol; and
8. fatty alcohol polyglycol mixed ethers, especially addition products of from 3 to 30 mol of ethylene oxide and from 3 to 30 mol of propylene oxide with aliphatic monoalcohols having from 8 to 22 carbon atoms.

Especially suitable non-ionic dispersants are surfactants of formula



(9),

wherein

R_{23} is C_8 - C_{22} alkyl or C_8 - C_{18} alkenyl;

R_{24} is hydrogen; C_1 - C_4 alkyl; a cycloaliphatic radical having at least 6 carbon atoms; or benzyl;

"alkylene" is an alkylene radical having from 2 to 4 carbon atoms and

n is a number from 1 to 60.

The substituents R_{23} and R_{24} in formula (9) are advantageously each the hydrocarbon radical of an unsaturated or, preferably, saturated aliphatic monoalcohol having from 8 to 22 carbon atoms. The hydrocarbon radical may be straight-chain or branched.

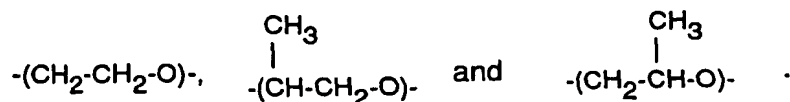
R_{23} and R_{24} are preferably each independently of the other an alkyl radical having from 9 to 14 carbon atoms.

Aliphatic saturated monoalcohols that may into consideration include natural alcohols, e.g. lauryl alcohol, myristyl alcohol, cetyl alcohol or stearyl alcohol, and also synthetic alcohols, e.g. 2-ethylhexanol, 1,1,3,3-tetramethylbutanol, octan-2-ol, isononyl alcohol, trimethylhexanol, trimethylnonyl alcohol, decanol, C_9 - C_{11} oxo-alcohol, tridecyl alcohol, isotridecyl alcohol and linear primary alcohols (Alfols) having from 8 to 22 carbon atoms. Some examples of such Alfols are Alfol (8-10), Alfol (9-11), Alfol (10-14), Alfol (12-13) and Alfol (16-18). ("Alfol" is a registered trade mark of the company Sasol Limited).

Unsaturated aliphatic monoalcohols are, for example, dodecenyl alcohol, hexadecenyl alcohol and oleyl alcohol.

The alcohol radicals may be present singly or in the form of mixtures of two or more components, e.g. mixtures of alkyl and/or alkenyl groups that are derived from soybean fatty acids, palm kernel fatty acids or tallow oils.

(Alkylene-O) chains are preferably bivalent radicals of the formulae



Examples of a cycloaliphatic radical include cycloheptyl, cyclooctyl and, preferably, cyclohexyl.

As non-ionic dispersants there come into consideration preferably surfactants of formula



wherein

R_{25} is $\text{C}_8\text{-C}_{22}$ alkyl;

R_{26} is hydrogen or $\text{C}_1\text{-C}_4$ alkyl;

Y_1 , Y_2 , Y_3 and Y_4 are each independently of the others hydrogen, methyl or ethyl;

n_2 is a number from 0 to 8; and

n_3 is a number from 2 to 40.

Further important non-ionic dispersants correspond to formula



wherein

R_{27} is $\text{C}_9\text{-C}_{14}$ alkyl;

R_{28} is $\text{C}_1\text{-C}_4$ alkyl;

Y_5 , Y_6 , Y_7 and Y_8 are each independently of the others hydrogen, methyl or ethyl, one of the radicals Y_5 , Y_6 and one of the radicals Y_7 , Y_8 always being hydrogen; and

n_4 and n_5 are each independently of the other an integer from 4 to 8.

The non-ionic dispersants of formulae (9) to (11) can be used in the form of mixtures. For example, as surfactant mixtures there come into consideration non-end-group-terminated fatty alcohol ethoxylates of formula (9), e.g. compounds of formula (9) wherein

R_{23} is $\text{C}_8\text{-C}_{22}$ alkyl,

R_{24} is hydrogen and

the alkylene-O chain is the radical $-(\text{CH}_2\text{-CH}_2\text{-O})-$,

and also end-group-terminated fatty alcohol ethoxylates of formula (11).

Examples of non-ionic dispersants of formulae (9), (10) and (11) include reaction products of a $\text{C}_{10}\text{-C}_{13}$ fatty alcohol, e.g. a C_{13} oxo-alcohol, with from 3 to 10 mol of ethylene oxide, propylene oxide and/or butylene oxide and the reaction product of one mol of a C_{13} fatty alcohol with 6 mol of ethylene oxide and 1 mol of butylene oxide, it being possible for the

addition products each to be end-group-terminated with C₁-C₄alkyl, preferably methyl or butyl.

Such dispersants can be used singly or in the form of mixtures of two or more dispersants.

Instead of, or in addition to, the anionic or non-ionic dispersant, the granules according to the invention may comprise a water-soluble organic polymer as binder. Such polymers may be used singly or in the form of mixtures of two or more polymers.

Water-soluble polymers that come into consideration are, for example, polyethylene glycols, copolymers of ethylene oxide with propylene oxide, gelatin, polyacrylates, polymethacrylates, polyvinylpyrrolidones, vinylpyrrolidones, vinyl acetates, polyvinylimidazoles, polyvinylpyridine-N-oxides, copolymers of vinylpyrrolidone with long-chain α -olefins, copolymers of vinylpyrrolidone with vinylimidazole, poly(vinylpyrrolidone/dimethylaminoethyl methacrylates), copolymers of vinylpyrrolidone/dimethylaminopropyl methacrylamides, copolymers of vinylpyrrolidone/dimethylaminopropyl acrylamides, quaternised copolymers of vinylpyrrolidones and dimethylaminoethyl methacrylates, terpolymers of vinylcaprolactam/vinylpyrrolidone/dimethylaminoethyl methacrylates, copolymers of vinylpyrrolidone and methacrylamidopropyl-trimethylammonium chloride, terpolymers of caprolactam/vinylpyrrolidone/dimethylaminoethyl methacrylates, copolymers of styrene and acrylic acid, polycarboxylic acids, polyacrylamides, carboxymethyl cellulose, hydroxymethyl cellulose, polyvinyl alcohols, polyvinyl acetate, hydrolysed polyvinyl acetate, copolymers of ethyl acrylate with methacrylate and methacrylic acid, copolymers of maleic acid with unsaturated hydrocarbons, and also mixed polymerisation products of the mentioned polymers.

Of those organic polymers, special preference is given to polyethylene glycols, carboxymethyl cellulose, polyacrylamides, polyvinyl alcohols, polyvinylpyrrolidones, gelatin, hydrolysed polyvinyl acetates, copolymers of vinylpyrrolidone and vinyl acetate, and also polyacrylates, copolymers of ethyl acrylate with methacrylate and methacrylic acid, and polymethacrylates.

Suitable water-emulsifiable or water-dispersible binders also include paraffin waxes.

Encapsulating materials (c) include especially water-soluble and water-dispersible polymers and waxes. Of those materials, preference is given to polyethylene glycols, polyamides,

polyacrylamides, polyvinyl alcohols, polyvinylpyrrolidones, gelatin, hydrolysed polyvinyl acetates, copolymers of vinylpyrrolidone and vinyl acetate, and also polyacrylates, paraffins, fatty acids, copolymers of ethyl acrylate with methacrylate and methacrylic acid, and poly-methacrylates.

Further additives (d) that come into consideration are, for example, wetting agents, dust removers, water-insoluble or water-soluble dyes or pigments, and also dissolution accelerators, optical brighteners and sequestering agents.

The preparation of the granules according to the invention is carried out, for example, starting from:

- a) a solution or suspension with a subsequent drying/shaping step or
- b) a suspension of the active ingredient in a melt with subsequent shaping and solidification.

a) First of all the anionic or non-ionic dispersant and/or the polymer and, optionally, the further additives are dissolved in water and stirred, if desired with heating, until a homogeneous solution is obtained. The catalyst according to the invention is then dissolved or suspended in the resulting aqueous solution. The solids content of the solution should preferably be at least 30% by weight, especially from 40 to 50% by weight, based on the total weight of the solution. The viscosity of the solution is preferably less than 200 mPas.

The aqueous solution so prepared, comprising the catalyst according to the invention, is then subjected to a drying step in which all water, with the exception of a residual amount, is removed, solid particles (granules) being formed at the same time. Known methods are suitable for producing the granules from the aqueous solution. In principle, both continuous methods and discontinuous methods are suitable. Continuous methods are preferred, especially spray-drying and fluidised bed granulation processes.

Especially suitable are spray-drying processes in which the active ingredient solution is sprayed into a chamber with circulating hot air. The atomisation of the solution is effected e.g. using unitary or binary nozzles or is brought about by the spinning effect of a rapidly rotating disc. In order to increase the particle size, the spray-drying process may be combined with an additional agglomeration of the liquid particles with solid nuclei in a fluidised bed that forms an integral part of the chamber (so-called fluid spray). The fine particles (<100 µm) obtained by a conventional spray-drying process may, if necessary after being separated from the exhaust gas flow, be fed as nuclei, without further treatment, directly into

the atomizing cone of the atomiser of the spray-dryer for the purpose of agglomeration with the liquid droplets of the active ingredient.

During the granulation step, the water can rapidly be removed from the solutions comprising the catalyst according to the invention, binder and further additives. It is expressly intended that agglomeration of the droplets forming in the atomising cone, or agglomeration of droplets with solid particles, will take place.

If necessary, the granules formed in the spray-dryer are removed in a continuous process, for example by a sieving operation. The fines and the oversize particles are either recycled directly to the process (without being redissolved) or are dissolved in the liquid active ingredient formulation and subsequently granulated again.

A further preparation method according to a) is a process in which the polymer is mixed with water and then the catalyst is dissolved/suspended in the polymer solution, thus forming an aqueous phase, the catalyst according to the invention being homogeneously distributed in that phase. At the same time or subsequently, the aqueous phase is dispersed in a water-immiscible liquid in the presence of a dispersion stabiliser in order that a stable dispersion is formed. The water is then removed from the dispersion by distillation, forming substantially dry particles. In those particles, the catalyst is homogeneously distributed in the polymer matrix.

The granules according to the invention are resistant to abrasion, low in dust, pourable and readily meterable. They can be added directly to a formulation, such as a detergent formulation, in the desired concentration of the catalyst according to the invention.

Where the coloured appearance of the granules in the detergent is to be suppressed, this can be achieved, for example, by embedding the granules in a droplet of a whitish meltable substance ("water-soluble wax") or by adding a white pigment (e.g. TiO_2) to the granule formulation or, preferably, by encapsulating the granules in a melt consisting, for example, of a water-soluble wax, as described in EP-A-0 323 407, a white solid being added to the melt in order to reinforce the masking effect of the capsule.

b) The catalyst according to the invention is dried in a separate step prior to the melt-granulation and, if necessary, dry-ground in a mill so that all the solids particles are $< 50 \mu\text{m}$

in size. The drying is carried out in an apparatus customary for the purpose, for example in a paddle dryer, vacuum cabinet or freeze-dryer.

The finely particulate catalyst is suspended in the molten carrier material and homogenised. The desired granules are produced from the suspension in a shaping step with simultaneous solidification of the melt. The choice of a suitable melt-granulation process is made in accordance with the desired size of granules. In principle, any process which can be used to produce granules in a particle size of from 0.1 to 4 mm is suitable. Such processes are droplet processes (with solidification on a cooling belt or during free fall in cold air), melt-prilling (gas/liquid cooling medium), and flake formation with a subsequent comminution step, the granulation apparatus being operated continuously or discontinuously.

Where the coloured appearance of the granules prepared from a melt is to be suppressed in the detergent, in addition to the catalyst it is also possible to suspend in the melt white or coloured pigments which, after solidification, impart the desired coloured appearance to the granules (e.g. titanium dioxide).

If desired, the granules can be covered with or encapsulated in an encapsulating material. Methods that come into consideration for such an encapsulation include the customary methods and also encapsulation of the granules by a melt consisting e.g. of a water-soluble wax, as described, for example, in EP-A-0 323 407, coacervation, complex coacervation and surface polymerisation.

Encapsulating materials (c) include e.g. water-soluble, water-dispersible or water-emulsifiable polymers and waxes.

As further additives (d) there come into consideration, for example, wetting agents, dust removers, water-insoluble or water-soluble dyes or pigments, and also dissolution accelerators, optical brighteners and sequestering agents.

Surprisingly, the metal complex compounds of formula (1) and/or (1') also exhibit a markedly improved bleach-catalysing action on coloured stains occurring, for example, on wall tiles or floor tiles.

The use of at least one metal complex compound of formula (1) and/or (1') as catalyst(s) for reactions with peroxy compounds in cleaning solutions for hard surfaces, especially wall tiles or floor tiles, is therefore of special interest.

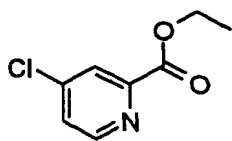
The metal complex compounds of formula (1) and/or (1') together with peroxy compounds furthermore have excellent antibacterial action. The use of at least one metal complex compound of formula (1) and/or (1') for killing bacteria or for protecting against bacterial attack is therefore likewise of interest.

The metal complex compounds of formula (1) and/or (1') are also outstandingly suitable for selective oxidation in the context of organic synthesis, especially the oxidation of organic molecules, e.g. of olefins to form epoxides. Such selective transformation reactions are required especially in process chemistry. The invention accordingly relates also to the use of at least one metal complex compound of formula (1) and/or (1') in selective oxidation reactions in the context of organic synthesis.

The following Examples serve to illustrate the invention but do not limit the invention thereto. Parts and percentages relate to weight, unless otherwise indicated. Temperatures are in degrees Celsius, unless otherwise indicated.

SYNTHESIS OF COMPOUNDS OF THE PYRIMIDINE TYPE

Example 1: 4-Chloropyridine-2-carboxylic acid ethyl ester



a) Step 1:

10.0 ml of (0.130 mol) of N,N-dimethylformamide are added dropwise at 40°C, with stirring, to 295 ml (4.06 mol) of thionyl chloride. Then, in the course of half an hour, 100 g (0.812 mol) of picolinic acid are added. The mixture is cautiously heated to 70°C and stirred at that temperature for 24 hours, the gases formed being conveyed away through a wash bottle charged with sodium hydroxide solution. Concentration, and coevaporation a further three times with 100 ml of toluene each time, are carried out; the product is diluted with that solvent to 440 ml, and the solution is introduced into a mixture of 120 ml of absolute ethanol

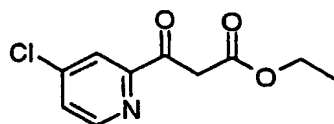
and 120 ml of toluene. The mixture is concentrated to approximately half its volume, cooled to 4°C, filtered off under suction and washed with toluene. 4-Chloropyridine-2-carboxylic acid ethyl ester hydrochloride is obtained in the form of a beige hygroscopic powder.

b) Step 2:

The hydrochloride obtained in Step 1 is taken up in 300 ml of ethyl acetate and 200 ml of deionised water and rendered neutral with 4N sodium hydroxide solution. After separation of the phases, extraction is carried out twice with 200 ml of ethyl acetate each time. The organic phases are combined, dried over sodium sulfate, filtered and concentrated. 4-Chloropyridine-2-carboxylic acid ethyl ester is obtained in the form of a brown oil which, if required, can be purified by distillation.

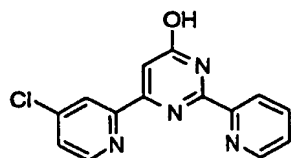
¹H-NMR (360 MHz, CDCl₃): 8.56 (d, J=5.0 Hz, 1H); 8.03 (d, J=1.8 Hz, 1H); 7.39 (dd, J=5.4, 1.8 Hz, 1H); 4.39 (q, J=7.0 Hz, 2H); 1.35 (t, 3 H, J=7.0 Hz).

Example 2: 3-(4-Chloropyrid-2-yl)-3-oxopropionic acid ethyl ester



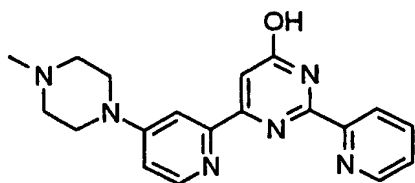
Under a nitrogen atmosphere, 4 g (approximately 60% dispersion in paraffin oil, about 100 mmol) of sodium hydride are washed twice with 60 ml of n-hexane each time, and then 400 ml of absolute tetrahydrofuran are added. The mixture is heated to 50°C and, in the course of 2 hours, a solution of 13.36 g (72 mmol) of 4-chloropyridine-2-carboxylic acid ethyl ester and 10.04 g (114 mmol) of ethyl acetate in 60 ml of absolute tetrahydrofuran is added dropwise, during which the mixture begins to boil vigorously. When the exothermic reaction has subsided, stirring is carried out for 12 hours at room temperature to complete the reaction. The yellow suspension is poured into 400 ml of ice-water and rendered neutral with 15% hydrochloric acid, and the solution is concentrated to half its volume. Extraction is then carried out twice with 200 ml of ethyl acetate each time, and the organic extracts are combined, dried (sodium sulfate), filtered and concentrated. 14.5 g of 3-(4-chloropyrid-2-yl)-3-oxopropionic acid ethyl ester are obtained in the form of a light-brown oil, which is used for further syntheses without further purification.

¹H-NMR (360 MHz, CDCl₃): [12.33 (s, 1H, enol)]; 8.53 (d, J=5.4 Hz, 1H) [8.48 (d, J=5.4 Hz, 1H, enol)]; 8.02 (d, J=2.3 Hz, 1H) [7.88 (d, J=1.8 Hz, 1H, enol)]; 7.49-7.44 (qm, 2 H) [7.35-7.30 (qm, 1H, enol)]; [6.31 (s, 1H, enol)]; 4.19-4.11 (m, 4H) [4.29-4.22 (qm, 2H, enol)]; 1.24-1.17 (tm, 3H) [1.33-1.27 (tm, 3H, enol)].

Example 3: 6-(4-Chloropyrid-2-yl)-2-pyrid-2-yl-pyrimidin-4-ol (ligand PM1)

13.15 g (58 mmol) of 3-(4-chloropyrid-2-yl)-3-oxopropionic acid ethyl ester are dissolved in 400 ml of ethanol, and 9.10 g (58 mmol) of 2-amidinopyridine hydrochloride are added. After the addition of 14.44 ml of 4N sodium hydroxide solution, refluxing is carried out for 7 hours. The mixture is cooled and concentrated to a fifth of its original volume. The crude product is filtered off and recrystallised from methanol, yielding 6-(4-chloropyrid-2-yl)-2-pyrid-2-yl-pyrimidin-4-ol in the form of beige needles.

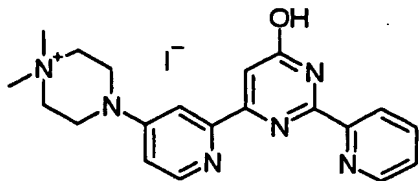
¹H-NMR (360 MHz, CDCl₃): 12.33 (br s, 1H); 8.76 (d, J=4.5 Hz, 1H); 8.69 (d, J=5.4 Hz, 1H); 8.62 (d, J=7.7 Hz, 1H); 8.50 (d, J=1.8 Hz, 1H); 8.15-8.03 (tm, 1H); 7.75-7.63 (m, 2H); 7.25 (s, 1H).

Example 4: 6-[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-2-pyrid-2-yl-pyrimidin-4-ol (ligand PM2)

A mixture of 3.51 g (12.3 mmol) of 6-(4-chloropyrid-2-yl)-2-pyrid-2-yl-pyrimidin-4-ol, 27.4 ml (303 mmol, 20 equivalents, 30.38 g) of 1-methyl-piperazine and 84 mg (0.05 mmol, 0.05 equivalent) of zinc(II) chloride in 50 ml of 2-methyl-2-butanol is refluxed for 22 hours and concentrated to dryness using a rotary evaporator. 50 ml of water are added, 3.6 g of EDTA are added, and the pH is adjusted to 9 using dilute sodium hydroxide solution. Extraction is carried out three times using 150 ml of chloroform each time, and the organic extracts are combined and dried (sodium sulfate). Concentration is carried out using a rotary evaporator and the crude product is recrystallised from toluene. 6-[4-(4-Methyl-piperazin-1-yl)-pyrid-2-yl]-2-pyrid-2-yl-pyrimidin-4-ol is obtained in the form of a whitish solid.

¹H-NMR (360 MHz, CDCl₃): 10.99 (br s, 1H); 8.56 (d, J=4.1 Hz, 1H); 8.44 (d, J=7.7 Hz, 1H); 8.25 (d, J=5.9 Hz, 1H); 7.91-7.81 (tm, 1H); 7.78 (s, 1H); 7.48-7.33 (tm, 1H); 6.66-6.56 (m, 1H); 3.39 (t, J=5.0 Hz, 4H); 2.53 (t, J=5.0 Hz, 4H); 2.30 (s, 3H).

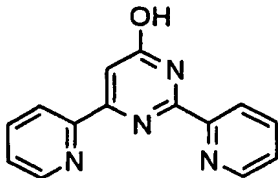
Example 5: Quatemisation of 6-[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-2-pyrid-2-yl-pyrimidin-4-ol with methyl iodide to form ligand PM3



417 mg (2.94 mmol, 0.98 equivalent) of methyl iodide are added dropwise to a suspension of 1.045 g (3 mmol) of 6-[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-2-pyrid-2-yl-pyrimidin-4-ol in 20 ml of acetonitrile. The mixture is stirred for 14 hours at room temperature, then heated to 60°C for 10 minutes and cooled, and the resulting quatemised 6-[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-2-pyrid-2-yl-pyrimidin-4-ol is filtered off in the form of a white powder.

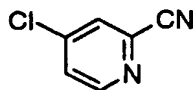
¹H-NMR (360 MHz, D₂O): 8.33 (d, J=4.5 Hz, 1H); 7.73-7.64 (m, 1H); 7.64-7.56 (m, 1H); 7.42-7.31 (m, 2H); 6.78 (d, 2.3 Hz, 1H); 6.33 (s, 1H); 6.31-6.26 (m, 1H).

Example 6: 2,6-Di(2-pyridyl)-4-pyrimidinol (ligand PM4)
(obtainable from Bionet, Order No. 11G-917)



ESI-MS: m/z = 251 [M+H]⁺.

Example 7: 4-Chloro-2-cyanopyridine



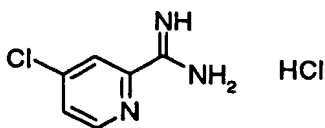
5.0 ml (0.16 equivalent) of N,N-dimethylformamide are added dropwise at 40°C, with stirring, to 150 ml (2.06 mol) of thionyl chloride. Then, in the course of half an hour, 50 g (0.406 mol) of picolinic acid are added. The mixture is cautiously heated to 70°C and stirred at that temperature for 24 hours, the gases formed being conveyed away through a wash bottle charged with sodium hydroxide solution. Concentration, and coevaporation a further three times with 50 ml of toluene each time, are carried out. 300 ml of diethyl ether are added to the acid chloride-hydrochloride so obtained. The mixture is cooled to 0°C using an ice/water

bath, and 250 ml of 25% ammonium hydroxide solution are cautiously added. The mixture is warmed to room temperature and stirred for 16 hours to complete the reaction. Filtration is carried out, and the filter residue is boiled in 400 ml of chloroform to remove secondary products and recrystallised from 350 ml of methanol. 4-Chloro-2-picolinic acid amide is obtained in the form of a yellowish solid, which is reacted without further purification.

31.3 g (0.2 mol) of the amide obtained in that manner are suspended in 490 ml of dichloromethane and cooled to 0°C using an ice/water bath. After the addition of 46.5 ml of N,N-dimethylformamide, 36.7 ml of phosphorus oxychloride are added dropwise in the course of 20 minutes while maintaining the temperature, and stirring is carried out for a further 6 hours with cooling. 100 ml of water are then added and the mixture is rendered neutral with 4N sodium hydroxide solution and stirred overnight at room temperature. The organic solvent is removed using a rotary evaporator, and the aqueous phase is extracted three times using 250 ml of chloroform each time. After concentrating and drying the crude product under a high vacuum, sublimation is carried out at from 70 to 90°C and 0.2 mbar, yielding 4-chloro-2-cyanopyridine in the form of a yellowish solid.

¹H-NMR (360 MHz, CDCl₃): 8.64 (d, 5.0 Hz, 1H); 7.72 (d, J=1.8 Hz, 1H); 7.56 (dd, J=5.0, 1.8 Hz, 1H).

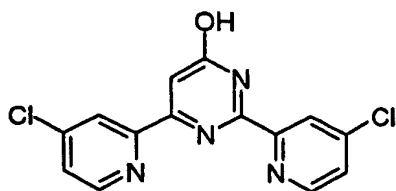
Example 8: 2-Amidino-4-chloropyridine hydrochloride



6.93 g (50 mmol) of 4-chloro-2-cyanopyridine in 40 ml of methanol are treated for one hour with 0.27 g (5 mmol) sodium methoxide. After the addition of 3.00 g (56 mmol) of ammonium chloride, refluxing is carried out for two hours. The volatile components are then removed *in vacuo*. The 2-amidino-4-chloropyridine hydrochloride so obtained is reacted without further purification.

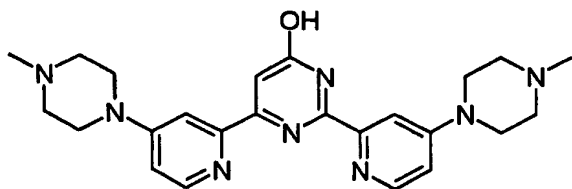
¹H-NMR (360 MHz, D₂O): 8.61-8.57 (dm, 1H); 8.05 (s, 1H); 7.77-7.80 (m, 2H).

Example 9: 2,6-Bis(4-chloropyrid-2-yl)-pyrimidin-4-ol (ligand PM5)



The procedure is as described in the case of 6-(4-chloropyrid-2-yl)-2-pyrid-2-yl-pyrimidin-4-ol (ligand PM1) in Example 3 except that, instead of 2-amidinopyridine hydrochloride, the 2-amidino-4-chloropyridine hydrochloride from Example 8 is used. After recrystallisation from DMSO, 2,6-bis(4-chloropyrid-2-yl)-pyrimidin-4-ol (ligand PM5) is obtained in the form of a colourless solid. ¹H-NMR (360 MHz, DMSO-d₆): 12.53 (br s, 1H); 8.74 (d, J=5.0 Hz, 1H); 8.74 (s, 1H); 8.71 (d, J=5.0 Hz, 1H); 8.64 (d, J=2.3 Hz, 1H); 7.83 (dd, J=5.0, 2.3 Hz, 1H); 7.71 (dd, J=5.0, 2.3 Hz, 1H); 7.30 (s, 1H).

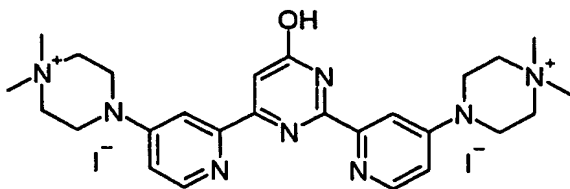
Example 10: 2,6-Bis[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-pyrimidin-4-ol (ligand PM6)



A mixture of 1.16 g (3.62 mmol), 8.04 ml (72 mmol) of N-methylpiperazine, 25 mg of zinc(II) chloride and 36 ml of 2-methyl-2-butanol is refluxed for 16 hours, cooled and filtered, and recrystallisation from 2-propanol is carried out. 2,6-Bis[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-pyrimidin-4-ol (ligand PM6) is obtained in the form of a yellowish solid.

¹H-NMR (360 MHz, DMSO-d₆): 11.92 (br s, 1H); 8.31 (d, J=5.9 Hz, 1H); 8.30 (d, J=5.9 Hz, 1H); 7.94 (br s, 2H); 7.16 (s, 1H); 7.08 (dd, J=6.3, 2.7 Hz, 1H); 6.95 (dd, J=6.3, 2.7 Hz, 1H); 3.52-3.41 (m, 8H); 2.54-2.49 (m, 4H); 2.48-2.43 (m, 4H); 2.24 (s, 6H).

Example 11: Quaternisation of 2,6-bis[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-pyrimidin-4-ol (ligand PM6) with methyl iodide to form ligand PM7

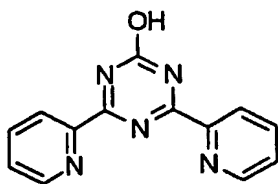


0.12 ml (1.84 mmol) of methyl iodide is added to 411 mg (0.92 mmol) of 2,6-bis[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-pyrimidin-4-ol (ligand PM6) from Example 10 in 18 ml of acetonitrile. The mixture is stirred for 16 hours at room temperature and filtered, and the residue is washed with chloroform. The quaternised ligand PM7 is obtained in the form of a colourless solid.

¹H-NMR (360 MHz, D₂O): 8.25 (d, J=6.3 Hz, 1H); 8.19 (d, J=5.9 Hz, 1H); 7.78 (d, J=2.7 Hz, 1H); 7.50 (d, J=2.3 Hz, J=1H); 7.05 (dd, J=6.3 Hz, 2.7 Hz, 1H); 6.92 (dd, J=5.9 Hz, 2.3 Hz, 1H); 6.89 (s, 1H); 3.88-3.83 (tm, 4H); 3.81-3.76 (tm, 4H); 3.66-3.61 (m, 8H); 2.30 (s, 3H); 2.28 (s, 3H).

SYNTHESIS OF COMPOUNDS OF THE TRIAZINE TYPE

Example 12: 4,6-Di-pyrid-2-yl-[1,3,5]triazin-2-ol (ligand TZ1)

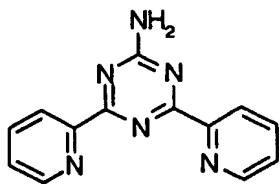


1.0 g (approximately 60% dispersion in paraffin oil, about 25 mmol) of sodium hydride is added in portions to a solution of 5.21 g (50 mmol) of 2-cyanopyridine and 1.50 g (25 mmol) of urea in 100 ml of dimethyl sulfoxide. The resulting suspension is maintained at room temperature for 3 hours and then heated at 75°C for 23 hours, cooled and poured into 100 ml of ice-water. The mixture is rendered neutral with 2N sulfuric acid, and the crude product is filtered off and recrystallised from 55 ml of methanol, yielding 4,6-di-pyrid-2-yl-[1,3,5]triazin-2-ol in the form of a white solid.

¹H-NMR (360 MHz, CD₃OD): 8.68-8.6 (m, 4H); 7.95 (ddd, J=7.7,7.7,1.8 Hz, 2H); 7.50 (ddd, J=7.7,4.5,1.4 Hz, 2H).

Example 13: 4,6-Di-pyrid-2-yl-[1,3,5]triazin-2-ylamine (ligand TZ2)

Synthesis according to F.H. Case *et al.*, J. Am. Chem. Soc. 1959, 81, 905-906.



- 72 -

1.0 g (approximately 60% dispersion in paraffin oil, about 25 mmol) of sodium hydride is added in portions to a mixture of 5.21 g (50 mmol) of 2-cyanopyridine and 2.39 g (25 mmol) of guanidine hydrochloride in 100 ml of dimethyl sulfoxide. Stirring is carried out for 2 hours at room temperature, and then for 23 hours at 75°C. The mixture is cooled and poured into 100 ml of ice-water and filtered, yielding 4,6-di-pyrid-2-yl-[1,3,5]triazin-2-ylamine in the form of a white solid after drying *in vacuo*.

¹H-NMR (360 MHz, DMSO-d₆): 8.82-8.73 (md, 2H); 8.44 (d, J=8.1 Hz, 2H); 8.10-7.95 (tm, 2H); 7.90 (br s, 2H); 7.64-7.55 (m, 2H).

SYNTHESIS OF METAL COMPLEXES

Example 14: Manganese complex with 6-[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-2-pyrid-2-yl-pyrimidin-4-ol (ligand PM2)

503 mg (2.5 mmol) of manganese chloride tetrahydrate are added to a solution of 886 mg (2.5 mmol) of 6-[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-2-pyrid-2-yl-pyrimidin-4-ol in 200 ml of water. The solution is then freeze-dried. C₁₉H₂₀Cl₂MnN₆O x 2.92 H₂O, yellow solid.

Calculated C 43.32 H 4.94 N 15.95 Cl 13.46 Mn 10.43 H₂O 9.98, found C 43.10 H 4.95 N 16.03 Cl 13.29 Mn 10.4 H₂O 9.99.

Example 15: Manganese complex with quaternised 6-[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-2-pyrid-2-yl-pyrimidin-4-ol (ligand PM3)

119 mg (0.6 mmol) of manganese chloride tetrahydrate are added to a solution of 294 mg (0.6 mmol) of quaternised 6-[4-(4-methyl-piperazin-1-yl)-pyrid-2-yl]-2-pyrid-2-yl-pyrimidin-4-ol in 200 ml of water. The solution is then freeze-dried. C₂₀H₂₃Cl₂MnN₆O x 3.75 H₂O, yellowish orange solid.

Calculated C 35.13 H 4.50 N 12.29 Cl 10.37 Mn 8.03 H₂O 9.88, found C 35.38 H 5.00 N 12.39 Cl 10.70 Mn 7.99 H₂O 9.87.

APPLICATION EXAMPLES

Application Example 1: (Bleaching action in detergents)

7.5 g of white cotton fabric and 2.5 g of tea-stained cotton fabric are treated in 80 ml of washing liquor. The liquor contains a standard detergent (IEC 60456 A*) in a concentration of 7.5 g/l. The hydrogen peroxide concentration is 8.6 mmol/litre. The catalyst concentration (1:1 complex of manganese(II) chloride tetrahydrate with the ligand in question, prepared in

methanol or water, as described above) is 50 $\mu\text{mol/l}$. The washing process is carried out in a steel beaker in a LINITEST apparatus for 30 minutes at 40°C. To evaluate the bleaching results, the increase in lightness DY (difference in lightness according to CIE) of the stains brought about by the treatment is determined spectrophotometrically in comparison with values obtained without the addition of catalyst; see Table 1.

Table 1

Mn complex with	DY increase
ligand PM2	5.3
ligand PM3	7.4
ligand PM4	3.8
ligand TZ1	1.1
ligand TZ2	1.2

The clear increase in lightness compared with the catalyst-free washing process (DY=0) can be seen from the Examples.

Application Example 2: (Cleaning performance on soiled surfaces)

A filter paper stained with melanin, a pigment typically responsible for the inherent colour of mould, is wetted at room temperature with a solution containing 0.4% sodium hydrogen carbonate, 0.5% sodium carbonate, 0.2% of a non-ionic surfactant (fatty alcohol polyethylene glycol ether), 2% hydrogen peroxide and, as desired, 100 ppm of a catalyst, prepared as described in Application Example 1. After 20 minutes, the filter paper is washed with water and dried at room temperature. The lightness Y of the filter paper before and after the test is determined by means of reflectance spectroscopy (according to CIE) and the bleaching performance is determined as the difference between the two measurements (DY) (Table 2). In order to assess the bleaching performance of the catalysts, a control experiment is carried out with the above-mentioned solution but without catalyst.

Table 2:

Catalyst	DY
H ₂ O ₂ only	17.5
with Mn ligand PM2	49.7
with Mn ligand PM3	49.6

The results show that the bleaching performance of hydrogen peroxide can be substantially increased by using a catalyst according to the invention.

Application Example 3: (Catalysed bleaching with oxygen of morin in solution)

A catalyst solution (10 μM Mn complex of Mn(II) chloride tetrahydrate with the ligand in question in methanol or water, as described above) is added at time $t = 0$ to a solution of 160 μM morin in 10 mM carbonate buffer (pH 10). The extinction of the solution, transferred to a thermostatically controllable vessel equipped with a stirring device, is measured at 40°C at a wavelength of 410 nm over a period of 50 min.. The values for the decoloration after a test duration of 5 min. are indicated as percentages in Table 3:

Table 3:

Test with	Extent of the decoloration after 5 min (%)
Mn ligand PM2	49
Mn ligand PM3	34
without catalyst	8
without catalyst, with 10 mM H_2O_2	13

It can be seen that the bleaching action of the substances according to the invention is superior to the value of the reference (system without catalyst) and to that of 10 mM hydrogen peroxide alone.

Application Example 4: (Catalytic bleaching of cellulose)

20 g of cellulose [TMP-CT CSF129, Ref. No. P-178635 (ISO 57.4)] are steeped in a litre of water for 41 hours and then stirred in a mixer for 2 minutes to give a paste-like pulp.

A bleaching bath containing 50 g of the pulp so prepared in 190 ml of aqueous buffer (49 g/litre of sodium carbonate) and in addition 10 mM hydrogen peroxide and, as desired, 2 μM manganese catalyst with ligand PM2 (prepared as described above) is maintained at 23°C for 30 minutes. Filtration and air-drying for 3 hours are then carried out. A sample that has been compressed to form a circular sheet of 10 cm diameter is then tested for the lightness Y obtained (according to CIE, reflectance spectroscopy). The results are compiled in the following Table 4.

Table 4: Lightness measurement of the cellulose sample of various systems

with peroxide	with peroxide and catalyst
64.1	65.6

It is clear from Table 4 that lighter-coloured cellulose samples are obtained using the catalytic bleaching system.

Application Example 5: (Catalytic lignin-bleaching in solution)

Three glass beakers are charged with different lignin-containing mixtures:

System 1, containing:

200 ml of test solution containing 0.1M carbonate buffer (pH 10) and alkali metal/lignin solution (Aldrich No. 37,095-9; 5 ml of a 10 g/l solution).

System 2, containing, in addition, 20 mM hydrogen peroxide solution.

System 3, as system 2 but containing, in addition, 10 μ M manganese catalyst with ligand PM2, prepared as described above.

The absorption at 425 nm wavelength is determined spectrophotometrically, after 35 minutes, as a measure of the bleaching activity of the system in question.

Table 5: Absorption measurement at 425 nm

System 1	System 2	System 3
0.523	0.479	0.454

It can be seen from Table 5 that the catalytic system 3 has a better lignin-bleaching action than the catalyst-free systems 1 and 2.

Application Example 6: (Delignification of pulp)

5 g (dry weight) of softwood cellulose having a Kappa number of 26.4 are introduced with 71 ml of carbonate buffer, pH 10 (0.4% sodium hydrogen carbonate and 0.5% sodium carbonate) and 13.3 ml of 30% hydrogen peroxide solution into a plastic bag. The catalyst solution is prepared in advance by mixing an aqueous solution of an equimolar mixture of iron(III) chloride and the ligand PM2. 53.2 ppm of the catalyst are added to the pulp. The pulp so obtained is kneaded intensively and then maintained at 40°C under thermostatic control for 90 min. in a water bath.

Filtration is then carried out and the pulp is washed three times with hot water (60°C). The Kappa number of the pulp after the treatment is determined according to TAPPI T236 om-99 and is 17.5. The Kappa number of the pulp in a control experiment without catalyst is 19.6. The use of the catalyst thus results in a further reduction of the Kappa number.

Application Example 7: (Action as a catalyst for dye transfer inhibition (DTI))

According to this application, the object is to prevent redeposition of migrating dyes, especially in washing liquors.

7.5 g of white cotton fabric are treated in 80 ml of washing liquor. The liquor comprises a standard detergent (IEC 60456 A*) in a concentration of 7.5 g/l, 8.6 mmol/l of hydrogen peroxide and a solution of the test dye Reactive Blue 238 (6 mg/l of the 100% formulation). The catalyst solution is prepared in advance by mixing an aqueous solution of manganese(II) chloride tetrahydrate or iron(II) chloride and the appropriate ligand. There is thus established a catalyst concentration of 50 µmol/l in the liquor. The washing process is carried out for 30 minutes at 40°C in a steel beaker in a LINITEST apparatus. To test the activity of the catalysts, the DTI activity is determined. The DTI (dye transfer inhibition) activity a is defined as the following percentage:

$$a = ([Y(E) - Y(A)] / [Y(W) - Y(A)]) * 100$$

wherein $Y(W)$, $Y(A)$ and $Y(E)$ are the CIE lightness values of the white material, of the material treated without the addition of catalyst and of the material treated with the addition of catalyst (in that order). $a = 100\%$ corresponds to a perfect catalyst which totally prevents the staining of the white material.

The reflection spectra of the samples are measured using a SPECTRAFLASH 2000 and converted into lightness values ($D_{65/10}$) in accordance with a standard CIE procedure. The results are shown in Table 6 below.

Table 6:

Test with	DTI effect a
Mn ligand PM2	20%
Mn ligand PM3	32%
Fe ligand PM2	99%
Fe ligand PM3	99%

The ability of the catalysts to inhibit dye transfer is clear from Table 6.